



GLUE & SCREW SYSTEM

# A FEW SITE REFERENCES



Also: CDG airport, Roissy - Palais des Congrès - Stade de France - Necker hospital, Paris 15 - Lille Metro - Stade de Lille - Ritz hotel - Paris-Orly airport - Melun hospital - Trocadero Business Centre - Grand Louvre - Georges V hotel - Presidential palace, Congo - AlG Tour Majunga - Toulon military hospital.





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## INTRODUCTION





# INTERNATIONAL COMPANY

Head office in France Production plant in France Research centre in Belgium Logistic center in Paris & Nice Worldwide references



#### **KNOWLEDGE**

35 years of experience CE Marking Declaration of Performance



#### **SOLUTIONS**

Certified solutions EI 30/60 S, EI 90/120 S, EI 180 S, EI 240 S

# WHO ARE WE?

Since 1982, GEOSTAFF has been specialising in fire-protective products for passive fire protection, designed to meet the highest building industry standards.

The passive fire protection consists of integrating fire-stop systems into constructions, which will limit the spread of fire and smoke. Passive fire protection means:

Protection of individuals, allowing the occupants to evacuate the building in complete safety,

Protection of property, containing the fire for as long as possible while awaiting the emergency services.

As a pioneer in the field, the Geostaff team is constantly innovating in order to push safety standards to the highest level. Tested in certified laboratories, our systems excel in the most drastic tests in line with the latest European standards.

As a European manufacturer of 100% natural GRG\* products, GEOSTAFF offers the following product ranges:

**GEOTEC®** for the construction of ventilation and smoke extraction ducts, for the fire-protection of service ducts and shafts and the protection of epoxy bonded reinforcement systems on concrete slabs and beams. The GEOTEC® range allows you to build fire safe solutions up to 120 minutes.

**GEOFLAM®** for the construction of ventilation and smoke extraction ducts and the fire-protection of service ducts and shafts. The GEOFLAM® range allows you to build fire safe solutions up to 240 minutes.

**GEODECO**<sup>®</sup> decorative range manufactured for the decoration of hotel suspended ceilings, luxury homes and castles.

\*GRG: Glass Reinforced Gypsum (GRG) uses a combination of plaster and fiberglass. Glass Reinforced Gypsum is a more resistant plaster that allows the realization of our fire-protective elements and guarantees the excellent resistance and strength of our boards.





# THIS DOCUMENTATION FOCALISES ON THE INNOVATIVE GEOTEC® SOLUTIONS.

# **GEOTEC®**

El 30/60 S El 90/120 S Glue & Screw assembly Glue & Staple Glue & Fiber reinforced gypsum Please download the GEOFLAM® documentation online or contact us at com@geostaff.fr for more informations on our solutions.

#### **GEOFLAM®**

EI 90/120S EI 180 S EI 240 S

Glue & Fiber reinforced gypsum

Geostaff offers, through the GEOTEC® and GEOFLAM® ranges, various models and dimensions of fire protective boards for the construction of ventilation and smoke extraction ducts; the fire-protection of service ducts; the protection of carbon fiber bonded beams as well as for the protection of cable trays.

# Fire protective board GEOTEC®S

In order to meet all requirements for passive fire protection, Geostaff also produces pre-moulded fire-resistant elements for the protection of service ducts and shafts (for electrical cables, both combustible as non-combustible pipes and ducts: gas, medical fluids/gasses, air, combustibles...), for the protection of metal columns and fire-resistant inspection hatches.



**Prefab C-Light pre-moulded element** 



**GEOFLAM®DC** pre-moulded element



Fire-resistant vertical inspection hatch



## **ICONS**



#### Reaction to fire

A1 classification in accordance with fire resistance classification standard **EN 13501-1.** 



#### **European Conformity**

Based on the European Assessment Document (EAD) n° 350142-00-1106: "Fire-protective board, slab and mat products and kit".



#### ETA 18/0343

GEOTEC®S : European Technical Assessment **18/0343**.



#### ETA 15/0654

GEOFLAM®F: European Technical Assessment **15/0654.** 



#### ETA 15/0653

GEOTEC®F-Light: European Technical Assessment **15/0653**.



#### Indoor air emission

Labelling of construction products Level of volatile pollutant emissions from the product A+ : Very low emissions.



#### Ventilation

Ventilation duct certificate according to the fire resistance test standard EN 1366-1.



#### Smoke extraction

Smoke extraction duct certificate according to the fire resistance test standard EN 1366-8.



## Fire protection services

Service ducts and shafts certificate according to the fire resistance test standard EN 1366-5.



#### **Carbon protection reinforcement**

Protection of epoxy bonded reinforcement systems on concrete slabs and beams.



#### Fire-resistant inspection hatches

1 and 2 hours fire-protection



#### Glue + Screw

[Duct internal dimension ≤ 2500 x 1500 mm].



#### Glue + Staple

[Duct internal dimension ≤ 1250 x 1000 mm].



#### Glue + Fiber reinforced gypsum

[Duct internal dimension ≤ 2500 x 2000 mm].



#### Geocol® Glue

Powder-coated adhesive especially formulated for mounting GEOFLAM® and GEOTEC® boards.



#### Paint application

A water-based acrylic paint may be applied to GEOTEC\*S products without compromising their fire-protection properties.



#### **Easy cutting**

The product can be cut using a circular saw or a sabre saw.



#### **Easy cutting**

The product can be cut using a handsaw.



#### Water-repellent treatment

It is possible to apply a water-repellent treatment that does not alter the A1 classification by addition of water-repellent (option).



#### **Environmentally friendly products**

100% natural gypsum-based products meeting environmental and health standards (FDS) and observing safety standards (FDES).



#### **Tailored dimensions**

Tailored dimensions are delivered according to your project needs.



#### **Duct palettizing**

Palletizing of the products by ducts is possible.



#### Online calculation tool

Calculate your material requirements for the construction of all your GEOSTAFF systems online.



#### **Transportation**

Product must be transported and stored on a flat and protected surface.



#### **Storage**

Product must be kept away from water.



#### **GRG**

Glass Reinforced Gypsum.



GEO STAFF

# Lightweight board



# PROTECTING YOU FROM FIRE IS WHAT WE DO

#### How can we fulfil our mission and protect you in case of a fire?

Our first objective is to introduce fire-stop solutions inside all types of buildings (private, public, industrial, etc.) that will limit the spread of fire and smoke. These solutions are defined by the installation of horizontal and vertical smoke extraction and ventilation ducts, the protection of technical ducts, the fire protection of various electrical cable trays, but also the installation of fire-resistant access hatches. All our products are designed with the aim of making these solutions possible and are tested and classified in accordance with all the existing European standards.

#### Ventilation and smoke extraction ducts

The construction of a ventilation or smoke extraction system involves using a flow of air to flush the space to be cleared of smoke. This means clearing smoke on the one hand (smoke extraction duct or high-level ventilation) and bringing in fresh air on the other (ventilation duct or low-level ventilation).

#### Two cases are therefore possible:



Protecting the internal volume of a duct from fire, the common expression "external fire" using ventilation ducts or introduction of air (low-level ventilation).



In the rooms that it crosses, protecting the entire length of ducting from an "internal" fire, using smoke extraction ducts (high-level ventilation).

Please refer to the chapter "SMOKE EXTRACTION AND VENTILATION DUCTS" from page 29.

#### Fire protection of service ducts and shafts



The service duct is defined as a usually accessible enclosed volume containing combustible or non-combustible service installations such as pipes or cables. The main purpose of the fire resistant protection of service ducts and shafts is to prevent fire from spreading from one room to another through these service installations or to protect these installations from fire and guarantee their functionality.

#### Protection to epoxy bonded reinforcement systems on concrete slabs and beams



The fire stability of reinforced concrete structures and substrates is obtained by restricting the temperature rise in the steelwork within the concrete.

GEOSTAFF® proposes validated solutions using GEOTEC®S to protect the carbon fibre reinforcements installed under the floor slab and concrete beam, depending on the desired levels of fire performance and the critical temperatures provided by the manufacturer.

#### Fire-resistant inspection hatches



GEOSTAFF fire-resistant inspection hatches can be installed both in our fire protective systems as standardized constructions to access inside the service ducts. They allow inspections and enable repairs.

## INTRODUCTION

#### Fire classification and tests standards

Geostaff products are tested and classified in accordance with all European standards in force.

#### Fire resistance classification standards

#### EN 13501-1

Fire classification of construction products and building elements - Part 1 : Classification using test data from reaction to fire tests.

#### EN 13501-3

Fire classification of products and construction elements - Part 3: Classification using fire resistance test data for the products and elements used in maintenance installations: fire-resistant ducts and fire dampers.

#### Fire resistance tests standards

#### EN 1366-1

Fire resistance tests for plant installations - Part 1: Ducts. To obtain a ventilation duct certificate, tests in accordance with EN 1366-1 (horizontal and/or vertical ducts type A and B, as defined in the standard) are required.

#### EN 1366-8

Fire resistance tests for service installations - Part 8: Smoke extraction ducts.

To obtain a certificate for a smoke extraction duct, tests in accordance with EN 1366-1 and 8 (horizontal and/or vertical ducts type A, B and C, as defined in the standard) are required.

#### EN 13501-2

Fire classification of construction products and building elements - Part 2 : Classification using data from fire resistance tests, excluding ventilation services.

#### EN 13501-4

Fire classification of products and constructional elements -Part 4: Classification based on fire resistance test data for the components of smoke control systems.

#### EN 1366-5

Fire resistance tests for service installations - Part 5 : Service ducts and shafts.

# Declaration of performance in accordance with CE product standard EN 12101-7 for factory-made duct sections: contact Geostaff for the possibilities.

SOLUTION		Fire-rated performance	Classification standards	Fire-resistant tests
EN 1366-1	Horizontal and vertical ventilation ducts	EI 30/60 - 90 /120 - 180 - 240 (S)	EN 13501-3	EN 1366-1
EN 1366-8	Horizontal and vertical smoke extraction ducts	EI 30/60 - 90/120 - 180 - 240 (S)	EN 13501-4	EN 1366-8
EN 1366-5	Service ducts and shafts	EI 30/60 - 90/120 - 180 - 240	EN 13501-2	EN 1366-5
EN 13501-2	Fire-resistant inspection hatches	EI 30/60 - 90/120	EN 13501-2	EN 1634-1
CARBON PROTECTION	Protection of epoxy bonded reinforcement systems	30 - 60 - 90 -120 -180 min	-	-





#### **CE Marking**

To guarantee the performance of our fire protection systems, Geostaff decided, by means of a daily product inspection, to implement annual third party certification audits to obtain CE marking of fire-protective boards.

The different CE markings of our products have been made according to the European Assessment Document (EAD) n° 350142-00-1106: "Fire-protective board, slab and mat products and kit". They were created within the framework of the European legislation and certify the conformity of our products with the declared performances.

The ETA numbers corresponding to Geostaff products are as follows:

GEOFLAM®F: European Technical Assessment ETA n° 15/0654

**GEOFLAM®F-Light: European Technical Assessment ETA n° 15/0653** 

**GEOTEC®S: European Technical Assessment ETA nº 18/0343** 

For all Geostaff products with the CE marking, the Declarations of Performance for these products are available on the <a href="https://www.geostaff.fr">www.geostaff.fr</a> website.

#### Classification criteria

**E:** Integrity (flames and hot gases)

Thermal insulation (temperature on the unexposed side < 140°C on average or 180°C at a point)

t: Duration of the classification expressed in minutes

S: Smoke leakage (leakage per unit surface area < 10 m<sup>3</sup>/ hr.m<sup>2</sup> for ventilation, 5 m<sup>3</sup>/hr.m<sup>2</sup> for smoke extraction)

ve: Vertical position of the duct being tested

ho: Horizontal position of the duct being tested

o --> i: Direction of the "external" fire

i --> 0: Direction of the "internal" fire

i <--> 0: Arbitrary direction of the "internal" or "external" fire

**Multi:** Indicates that the smoke extraction duct can extract smoke from several compartmentalised zones

#### Service pressure:

Indicates the positive and negative pressures at which the duct was tested

#### **Example of classification**

EI 60 : HORIZONTAL & VERTICAL Fire rated ventilation duct with 30 mm GEOTEC $^{\circ}$ S fire-protective boards. (Dimension up to 2500 x 1500 mm)

E	1	t	ve	ho	i	<>	0	S
Е	1	60	ve	ho	i	<>	0	S

El 120 : HORIZONTAL & VERTICAL Fire rated multi-compartment smoke extraction duct with 45 mm GEOTEC®S fire-protective boards. (Dimension up to 2500 x 1500 mm)

Ε	1	t	S	ve	ho	Service pressure	Multi
Е	I	120	S	ve	ho	-1500 Pa / +1500 Pa 500Pa	Multi

El 120 : HORIZONTAL & VERTICAL Fire rated protection of service ducts and shafts with 45 mm GEOTEC®S fire-protective boards. (Dimension up to 2500 x 1500 mm)

E	<u> </u>	t	ve	ho	į	<>	0
Е	I	120	ve	ho	i	<>	0

## Why choosing the Geostaff solution?

By choosing Geostaff fire-protective products you can now have the solution that best fits your needs.

#### **CERTIFIED SOLUTION**





The Geostaff boards are made in France with respect of the highest European quality standards in addition to CE\* certification under a **DOP**\*.

Geostaff has tested the widest range of solutions with respect to large dimensions, complex shapes, extra standards pressure levels or wall penetrations. These solutions cover beyond the basic requirements for fire rated ventilation ducts (EN 1366-1), multi compartment smoke evacuation ducts (EN 1366-8) and the protection of services (EN 1366-5).

Geostaff products are meeting environmental and health standards ("Fiche de Déclaration Environnementale et Sanitaire": **FDES**) and are observing safety standards ("Fiche de Données de sécurité": **FDS**).

Please visit our website to find our products safety standards: www.geostaff.fr

\*CE: European Conformity

\*DOP: Declaration Of Performance.

#### **ONE SHOP STOP SOLUTION**



The online calculation tool enables you to calculate your material requirements for all the Geostaff solutions. Besides generating a full Bill of Material (BoM) that allows the Geostaff partners to have a perfect view and control on the material costs, a technical drawing is provided for the various duct section.

Please visit our website and ask for your login to access our online calculation tool.

Also, Geostaff has an extended stock to meet short delivery times.







Geostaff uses Glass Reinforced Gypsum to mould the various board dimensions and accessories. The tailored boards allow a quick installation with a minimum of material waste.



Geostaff material is characterized by an easy manipulation. The boards can be cut both manually as mechanically. The plaster-based GEOCOL® glue is used on the joints both as glue and as a filler (maximally 1/3 <sup>rd</sup> of the board thickness). It allows larger tolerances during installation hence minimizing material waste and maximizing installation speed.



The pre-molded accessories have a perfect fit and are easy to install.

Products are easily paintable and a water-repellent treatment is optional.

#### **EXPERTISE AT YOUR SERVICE**

Our engineers and specialists are at your service to search for the best certified solution for your project. In combination with our logistical team, we can deliver specific duct sections on separate pallets to prosper installation time. Please contact us for more details.





#### **Our installation methods**

EI 30 - 60 S EI 90 - 120 S



Glue + screw

**GEOTEC®** 

Duct internal dimension ≤ 2500 x 1500 mm

EI 30 - 60 S EI 90 S



Glue + staple

**GEOTEC®** 

Duct internal dimension ≤ 1250 x 1000 mm

EI 30 - 60 S EI 90 - 120 S



Glue + fiber reinforced gypsum

**GEOTEC®** 

Duct internal dimension ≤ 2500 x 2000 mm

EI 180 S



Glue + fiber reinforced gypsum

**GEOFLAM® FX** 

Duct internal dimension ≤ 2500 x 2000 mm

EI 90 - 120 S



Glue + fiber reinforced gypsum

**GEOFLAM® F Light** 

Duct internal dimension ≤ 1250 x 1000 mm













#### **Additional technical data**

#### Airflow performance

#### Hot sealing: Classification S in accordance with standards EN 1366-1 and 1366-8

i.e. a leakage flowrate per unit surface area of  $<10 \text{ m}^3$  /hr.m² for ventilation ducts and  $<5 \text{ m}^3$ /hr.m² for smoke extraction ducts.

#### Cold sealing: Class D in accordance with standard EN 1507

Class	m³.s <sup>-1</sup> .m <sup>-2</sup>	m³.h <sup>-1</sup> .m <sup>-2</sup>
А	0.027 x p <sup>0.65</sup> x 10 <sup>-3</sup>	0.0972 x p <sup>0.65</sup>
В	0.009 x p <sup>0.65</sup> x 10 <sup>-3</sup>	0.0324 x p <sup>0.65</sup>
С	0.003 x p <sup>0.65</sup> x 10 <sup>-3</sup>	0.0108 x p <sup>0.65</sup>
D	0.001 x p <sup>0.65</sup> x 10 <sup>-3</sup>	0.0036 x p <sup>0.65</sup>

#### Pressure drop

The GEOTEC® system also addresses the basic principles of air conditioning techniques with a roughness factor for untreated internal walls similar to that of steel ducts, i.e. E = 0.05 mm (for the smooth surface of the panel only).

#### **Acoustic performance**

#### **Acoustic attenuation with lining**

With the aim of restricting airborne noise propagated by the ducts and hence providing better acoustic performance, Geostaff proposes solutions for attaching a lining to the GEOTEC® ducts; the characteristics are listed in the table below:

Thickness		R <sub>w</sub> (C; C <sub>tr</sub> ) dB	
GEOTEC® S	1 BA13 + LdV 45 mm	2 BA13 + LdV 45 mm	3 BA13 + LdV 85 mm
30	49 (-3;-9)	53 (-2;-7)	57 (-1;-4)
45	50 (-2;-7)	54 (-1;-6)	60 (-1;-4)

**Rw + C:** Acoustic attenuation to indoor noise **Rw + Ctr**: Acoustic attenuation to outdoor noise **BA13**: Standard plasterboard (13 mm thickness)

**LdV**: glass wool **dB**: decibel

#### Seismic performance

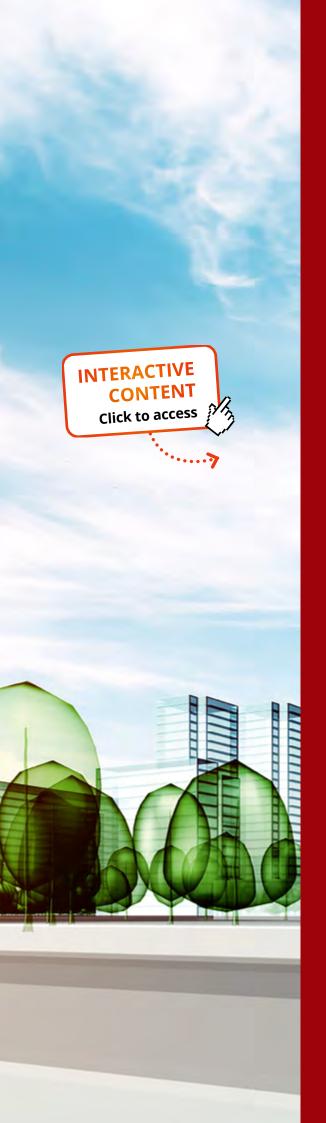
To guarantee that the GEOTEC® system works properly in seismically active zones or in buildings subject to significant vibration such as airports, stations or even underground car-parks, GEOTEC® ducts have been validated in accordance with the S2 set of spectra at 5% damping as per standard CRT 91 C 112 00. Carried out by the SOPEMEA laboratory (RE 1E31169ME), these calculations showed the excellent resistance to seismic activity and vibration of the GEOTEC® system.

#### Performance under damp conditions

Where ventilation or smoke extraction ducts are constructed in rooms where the humidity is high, we propose that our products be treated with a water repellent. This treatment is applied to the bulk of the material, and does not alter the fire resistant properties of the products in any way.







# **PRODUCTS**

1. FIRE PROTECTIVE BUARDS	14
GEOTEC® S30 - S45 El 60 (S) / El 120 (S)	15
GEOTEC® SX30 - SX45 EI 60 (S) / EI 120 (S)	16
GEOFLAM® FX50 EI 180 (S)	17
2. FIRE PROTECTIVE CHANNEL	18
PREFAB C-LIGHT - EI 120 (S)	18
3. FIRE RESISTANT ACCESSORIES	19
GEOTEC® A U-plaster element	19
GEOTEC® A Half shell	20
GEOTEC® A Reinforcement collar	21
GEOTEC® A Cover strip	22
GEOTEC® A Expension joint element	23
GEOTEC® A Batten	24
4. OTHER	25
GEOFLAM® G Ventilation grille	25
GEOCOL® Adhesive	26
Polyurethane foam	27
Minoral fibor ropo	2

# **GEOTEC®S FIRE-PROTECTIVE BOARD**





#### Strength and resistance

GEOTEC®S boards are made of GRG.

GRG or Glass Reinforced Gypsum is a more resistant plaster that allows the realization of our fire-protective elements and guarantees the excellent resistance and strength of our boards.



#### Lightweight board that is easy to handle

Duct with a fire resistance of 60 minutes (EI 60 S): GEOTEC®S 30mm: 22.5 kg/m<sup>2</sup>. Duct with a fire resistance of 120 minutes (EI 120 S): GEOTEC®S 45mm: 34 kg/m<sup>2</sup>.



#### A board that fits all types of ducts

The **GEOTEC® S board** is available in sizes from  $200 \times 1000$  mm up to  $1100 \times 1000$  mm with 50 mm intervals. For instance, for a duct of  $300 \times 500$  mm El  $120 \times 500$  mm, you will need  $900 \times 500$  mm GEOTEC® S  $45 \times 500$  boards.

The **GEOTEC® SX** standard dimensions board is available only in 1200 x 1000 mm. Please consult our online calculation tool to calculate your bill of materials available for all your projects.



#### **Reaction to fire**

A1 according to the fire classification standard EN 13501-1.



#### Tested and classified in accordance with all European standards in Force

**CE** marked fire-protective board according to EAD n° 350142-00-1106 and Declaration of Performance available (DOP).

European Technical Assessment ETA nº 18/0343.



#### Respect for environmental and safety standards

Meeting environmental and health standards (declaration form: FDES) and observing safety standards (FDS).

Compliance with the A+ criteria concerning the respect of indoor air quality for GEOTEC® products.





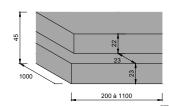
# **GEOTEC® S30 - S45**



#### **GEOTEC®S30**

# 1000 E 200 à 1100

#### **GEOTEC®S45**



Dimens				
Thickness (mm)	EI (S)	Board dimensions* (L x w) (mm)	Dry weight (kg/m²)	Rabbeted sides
30	30 - 60	200 to 1100 v 1000	22.5	2
45	90 - 120	200 to 1100 x 1000	34	4

E = Integrity / I = Thermal insulation \*In steps of 50 mm

± 750 kg/m³
≥ 1.3 MPa
≥ 3 MPa
approximately 8.5
0.106 W/m.K
±3
0.05 mm
D
29 (-2; -2) dB for thickness 30 mm
31 (-1; -2) dB for thickness 45 mm
± 5 mm
± 2 mm
White
Smooth
Excellent

<sup>\*</sup> The data in this table are average values, given for information only. If certain properties are essential for some particular application, we should preferably be consulted.

#### **APPLICATIONS**



Ventilation



Fire protection services



Smoke extraction



Carbon protection reinforcement

#### **CERTIFICATIONS**



ETA 18/0343



A1 - EN 13501-1



Indoor air emission

#### **INSTALLATIONS**



Glue + Screw [≤ 2500 x 1500 mm ]



Glue + Staple [≤ 1250 x 1000 mm]



Glue + Fiber reinforced gypsum [≤ 2500 x 2000 mm]

#### **ADVANTAGES**



Paint application Water-based acrylic paint



**Duct palettizing** 



Easy cutting



Tailored dimensions



Easy cutting



Environmentally friendly products



Water-repellent treatment (option)



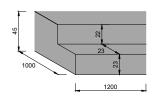
# **GEOTEC® SX30 - SX45**



#### **GEOTEC®SX30**

# 1000

#### **GEOTEC®SX45**



Dimensi	ons			
Thickness (mm)	EI (S)	Board dimensions (L x w) (mm)	Dry weight (kg/m²)	Rabbeted sides
30	30 - 60	1200 x 1000	22.5	2
45	90 - 120	1200 x 1000	34	2

E = Integrity / I = Thermal insulation

Characteristics	
Nominal density (± 15%)	± 750 kg/m³
Bending strength	≥ 1.3 MPa
Compressive strength	≥ 3 MPa
pH value	approximately 8.5
Thermal conductivity coeff (λ at 20°C)	0.106 W/m.K
Resistance to water vapour diffusion $(\mu)$	± 3
Roughness factor (ε)	0.05 mm
Cold sealing class	D
Acoustic attenuation Rw (C: Ctr)	29 (-2; -2) dB for thickness 30 mm
Acoustic attenuation RW (C, Ctr)	31 (-1; -2) dB for thickness 45 mm
Dimensional tolerance	± 5 mm
Thickness tolerance	± 2 mm
Colour	White
Appearance	Smooth
Machinability	Excellent

<sup>\*</sup> The data in this table are average values, given for information only. If certain properties are essential for some particular application, we should preferably be consulted.

#### **APPLICATIONS**



Ventilation



Fire protection services



Smoke extraction



Carbon protection reinforcement

#### **CERTIFICATIONS**



ETA 18/0343



A1 - EN 13501-1



Indoor air emission

#### **INSTALLATIONS**



Glue + Screw [≤ 2500 x 1500 mm ]



Glue + Staple [≤ 1250 x 1000 mm ]



Glue + Fiber reinforced gypsum [≤ 2500 x 2000 mm]

#### **ADVANTAGES**



Paint application Water-based acrylic paint



**Duct palettizing** 



Easy cutting



Environmentally friendly product



Easy cutting



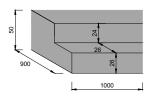
Water-repellent treatment (option)



# **GEOFLAM® FX50**



#### **GEOFLAM®FX50**



Dimensions					
Thickness (mm)	EI (S)	Board dimensions (L x w) (mm)	Dry weight (kg/m²)	Rabbeted sides	
50	180	1000 x 900	50	2	

E = Integrity / I = Thermal insulation

Characteristics	
Nominal density (± 15%)	± 1100 kg/m³
Bending strength	≥ 1,8 MPa
Compressive strength	≥ 5 MPa
pH value	± 8,9
Thermal conductivity coeff (λ à 20°C)	0,60 W/m.K
Resistance to water vapour diffusion (µ)	± 3.8
Roughness factor (ε)	0,05 mm
Dimensional tolerance	± 5 mm
Thickness tolerance	± 2 mm
Colour	White
Appearance	Smooth
Machinability	Excellent

<sup>\*</sup> The data in this table are average values, given for information only. If certain properties are essential for some particular application, we should preferably be consulted.

#### **APPLICATIONS**



Ventilation



Fire protection services



Smoke extraction

#### **CERTIFICATIONS**



ETA 15/0654



A1 - EN 13501-1



Indoor air emission

#### **INSTALLATIONS**



Glue + Fiber reinforced gypsum [≤ 2500 x 2000 mm]

#### **ADVANTAGES**



Paint application Water-based acrylic paint



**Duct palettizing** 



Easy cutting



Environmentally friendly product



Easy cutting



Water-repellent treatment (option)

# **PREFAB C-light**



Made primarily of plaster and glass fibre, these 35 mm thick elements are pre-moulded with longitudinal rabbeted sides and ends that allow them to be interlocked.

Dimensions						
Thickness (mm)	EI (S)	Length (m)	Internal dimensions (L x w) (mm)	Dry weight* (kg/ml)		
			50 x 50	16		
			100 x 50	20		
			100 x 100	24		
			150 x100	28		
35 120	5 120 1	150 x 150	32.50			
					200 x 100	11
		200 x 200	40,50			
			300 x 100	41		
		350 x 200	53			

E = Integrity / I = Thermal insulation \*Channel & Cover

Characteristics	
Nominal density (± 15%)	± 1100 kg/m³
Bending strength	≥ 1.8 MPa
Compressive strength	≥ 5 MPa
pH value	Approximately 8.9
Dimensional tolerance	± 5 mm
Thickness tolerance	± 2 mm
Colour	White
Appearance	Smooth
Machinability	Excellent

<sup>\*</sup> The data in this table are average values, given for information only. If certain properties are essential for some particular application, we should preferably be consulted.

#### **APPLICATIONS**



Fire protection services

#### **CERTIFICATIONS**



A1 - EN 13501-1



Indoor air emission

#### **INSTALLATIONS**



Geocol® Glue

#### **ADVANTAGES**



Paint application Water-based acrylic paint



Duct palettizing



Easy cutting



Environmentally friendly product



Easy cutting



Water-repellent treatment (option)





# **GEOTEC® A U-plaster element**



Consisting mainly of plaster and glass fibre, these pre-moulded elements are intended to protect the metal supports of horizontal GEOTEC® and GEOFLAM®A ducts, EI 30 to 180 (30 min to 3 hr firebreak).

Dimensions			
EI (min)	Length (m)	Dimensions (h x L) (mm)	
30 to 120	55 x 110*		
30 to 120	1	60 x 100	
180	<b>,</b>	70 x 100	
30 to 180		85 x 120	

E = Integrity / I = Thermal insulation \*Only for GEOTEC® ducts

#### **APPLICATIONS**



Ventilation



Fire protection services



Smoke extraction

#### **CERTIFICATIONS**



A1 - EN 13501-1



Indoor air emission

#### **ADVANTAGES**



Paint application Water-based acrylic paint



Water-repellent treatment (option)



Easy cutting

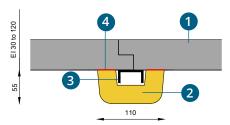


Environmentally friendly product



Easy cutting

# For Steel U-section 41 x 21 30 to 120 minutes fire-resistant



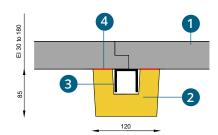
**GEOTEC®** board

GEOTEC® A U-plaster element

3 Steel U-profile 41 x 21

4 GEOCOL® Glue

#### For Steel U-section 41 x 41 30 to 180 minutes fire-resistant



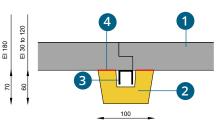
1 GEOTEC® or GEOFLAM® board

GEOTEC® A U-plaster element

3 Steel U-profile 41 x 41

GEOCOL® Glue

#### For Steel U-section 25 x 25 30 to 180 minutes fire-resistant



**GEOFLAM®** board

GEOTEC® A U-plaster element

Steel U-profile 25 x 25

4 GEOCOL® Glue

# **GEOTEC® A Half shell**



Pre-moulded elements made primarily of plaster and glass fibre, designed to protect the metal supports of horizontal GEOTEC® and GEOFLAM® ducts, El 30 to 180 (30 min to 3 hr firestop).

Dimensions				
EI (min)	Length (m)	Dimensions (h x L) (mm)		
30 to 120	1	90		
180	]	110		

E = Integrity / I = Thermal insulation

#### **APPLICATIONS**



Ventilation



Fire protection services



Smoke extraction

#### **CERTIFICATIONS**



A1 - EN 13501-1



Indoor air emission

#### **ADVANTAGES**



Paint application Water-based acrylic paint



Water-repellent treatment (option)



Easy cutting



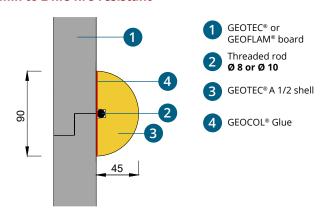
Environmentally friendly product



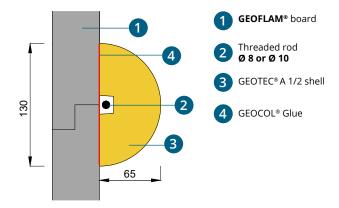
Easy cutting

#### EI 30 - 60 (S) / EI 90 - 120 (S) 30 min to 2 hrs fire-resistant

20



#### El 180 (S): 3 hrs fire-resistant



# **GEOTEC® A Reinforcement collar**



Made primarily of plaster and glass fibre, GEOTEC®A / GEOFLAM®A reinforcement collars are used to support vertical ducts and service ducts. They can equally be applied as internal reinforcement for horizontal ducts if necessary.

Dimensions				
Duct thickness (mm)	Thickness of reinforcement collars (mm)	EI (mm)	Length (m)	Height (mm)
30		30 - 60	1	200
45		90 - 120	<b>!</b>	200

E = Integrity / I = Thermal insulation

#### **APPLICATIONS**



Ventilation



Fire protection services



Smoke extraction

#### **CERTIFICATIONS**



A1 - EN 13501-1



Indoor air emission

#### **ADVANTAGES**



Paint application Water-based acrylic paint



Water-repellent treatment (option)



Easy cutting



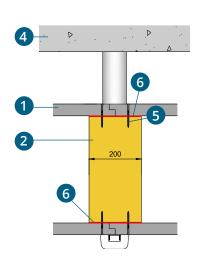
Environmentally friendly product



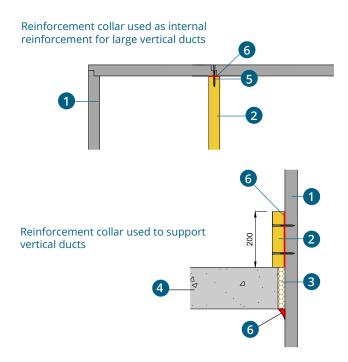
Easy cutting

#### EI 30 - 60 (S) / EI 90 - 120 (S) 30 min to 2 hrs fire-resistant

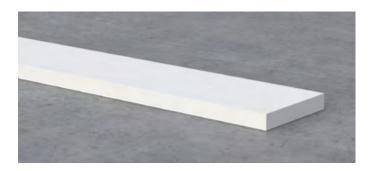
Reinforcement collar used as internal reinforcement for horizontal ducts



- GEOTEC® duct
- 2 GEOTEC® A Reinforcement collar
- Sealing using stone wool, polyurethane foam or a mixture of sisal fiber and plaster
- 4 Concrete slab
- VBA screws Ø 5
- GEOCOL® Glue



# **GEOTEC® A Cover strip**



Made mainly of plaster and glass fibre, GEOTEC®A cover strips are designed to reinforce the upper boards of horizontal ducts and service ducts if necessary. They can equally be applied to reinforce large vertical duct.

Dimensions			
Thickness (mm)	EI (mm)	Length (m)	Width (mm)
20	30 to 120	1	120

E = Integrity / I = Thermal insulation

#### **APPLICATIONS**



Ventilation



Fire protection services



Smoke extraction

#### **CERTIFICATIONS**



A1 - EN 13501-1



Indoor air emission

#### **ADVANTAGES**



Paint application Water-based acrylic paint



Water-repellent treatment (option)



Easy cutting



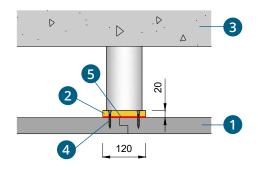
Environmentally friendly product



Easy cutting

#### El 30 - 60 (S) / El 90 - 120 (S) 30 min to 2 hrs fire-resistant

Cover strip used to reinforce the upper board of horizontal ducts



1 GEOTEC® duct

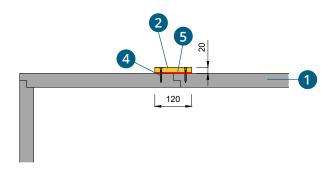
GEOTEC® A Cover strip

3 Concrete slab

4 VBA screws Ø 5

5 GEOCOL® Glue

Cover strip used to reinforce large vertical ducts



# **GEOTEC® A Expension joint element**



Plaster and glass fibre pre-moulded element 1.5 m long, bonded around the perimeter of the ducts serving as a presser for inserting of foam and intumescent joints; this is intended to take up the various displacements of the structure as it moves.

Dimensions				
Thickness (mm)	EI (mm)	Length (m)	Width (mm)	
60	30 to 120	1,5	200	

E = Integrity / I = Thermal insulation

#### **APPLICATIONS**



Ventilation



Fire protection services



Smoke extraction

#### **CERTIFICATIONS**



A1 - EN 13501-1



Indoor air emission

#### **ADVANTAGES**



Paint application Water-based acrylic paint



Water-repellent treatment (option)



Easy cutting



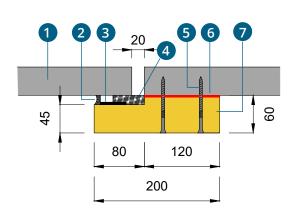
Environmentally friendly product



Easy cutting

#### EI 30 - 60 (S) / EI 90 - 120 (S) 30 min to 2 hrs fire-resistant

Application in a horizontal duct



#### GEOTEC® board

Fire-resistant silicone

Intumescent joint

Foam joint

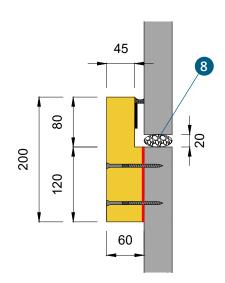
VBA Screw

GEOCOL® Glue

**7** GEOTEC®A Expansion joint element

8 Mineral fiber rope Ø 40 mm

#### Application in a vertical duct



# **GEOTEC® A Batten**



Made primarily of plaster and glass fibre, **GEOTEC®A** battens are used to make it easier to screw the boards together when the ducts or shrouds are juxtaposed with the wall or the slab.

Dimensions			
Thickness (mm)	EI (mm)	Length (m)	Width (mm)
45	30 to 120	1	45

E = Integrity / I = Thermal insulation

#### **APPLICATIONS**



Ventilation



Fire protection services



**Smoke extraction** 

#### **CERTIFICATIONS**



A1 - EN 13501-1



Indoor air emission

#### **ADVANTAGES**



Paint application Water-based acrylic paint



Water-repellent treatment (option)



Easy cutting



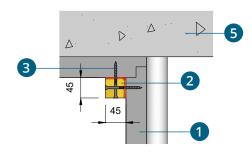
Environmentally friendly product



Easy cutting

#### EI 30 - 60 (S) / EI 90 - 120 (S) 30 min to 2 hrs fire-resistant

Battens used in a horizontal duct when juxtaposed to the slab



GEOTEC® duct

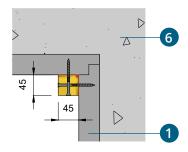
2 GEOTEC® A Batten

3 VBA screws Ø 5

5 Concrete slab

6 Concrete wall

Battens used in a vertical duct when juxtaposed to the wall





# **GEOTEC® A Ventilation grille**



Dimensions			
Thickness (mm)	EI (mm)	Length (m)	Width (mm)
50	120	95 x 95	0,3

E = Fire sealing / I = Thermal insulation
\*In accordance with extension EFR-14-003037 of docs. 12-A-698 Rev.1 and EFR14-A-001050 Rev.1

Characteristics	
Description	Fire-protection ventilation grille
Operation	The slats begin to react over 100°C
Operating pressure	-5 to +10 Pa
Safety position	Horizontal slats
Direction of air circulation	Any
Fire-side	Any
Temperature of usage	Max. 60 °C
Environment	For internal use
Maintenance	Maintenance free
Acidity	pH 8.91

#### **PRODUCT DESCRIPTION**

Square **GEOFLAM®G** fire-protection ventilation grilles can be installed in the **GEOFLAM®** protective systems for horizontal and vertical service conduits, to avoid heating of electrical cables for example when protecting a cable tray. These grilles are made of plastic profiles filled with bands of intumescent material. These provide fire resistance up to El 120.

#### **ADVANTAGES**

- Approved for installation on GEOFLAM® protective ducts
- Maintenance free
- Easy to install

#### **STORAGE AND HANDLING**

For safety's sake, these grilles should be stored and handled with care.

#### **CAUTION:**

- AVOID ANY DAMAGE
- AVOID CONTACT WITH WATER
- KEEP AWAY FROM HEAT

#### **MAINTENANCE AND CLEANING**

Clean with a soft dry cloth.

Do not use abrasive sponges, alkaline or acid detergents, or volatile solvents such as alcohol or other solvent-based products. Use of such products may damage the grille.

#### **INSTALLATION**

- The grille can be installed with its slats horizontal
- Installation must comply with extension EFR-14-003037
- Fire-protectioon grilles cannot be used for forced-air ventilation.



# **GEOCOL® Adhesive** 25 kgs



#### **APPLICATIONS**



Ventilation



Fire protection services



Smoke extraction



Carbon protection reinforcement

#### **PRODUCT DESCRIPTION**

Powder-coated adhesive especially formulated for mounting GEOFLAM® and GEOTEC® boards.

Also suitable for bonding various building materials: plasterboard, plasterboard tiles, aerated concrete block, etc. Can also be used for top coating on most substrates.

The plaster-based GEOCOL® glue is used on the joints both as glue and as a filler (maximally 1/3 <sup>rd</sup> of the board thickness). It allows larger tolerances during installation hence minimizing material waste and maximizing installation speed.

#### **COMPOSITION AND APPEARANCE**

Gypsum, calcium carbonate, resin and various additives. White plaster.

#### **TECHNICAL DATA**

Reaction to fire A1 according to EN 13501-1 Operating time: approx. 2 hours depending on ambient conditions.

#### **AVERAGE CONSUMPTION**

1 bag of glue = 10 to 15 m2.

#### **DRYING TIME**

5 to 6 hours depending on the ambient conditions.

#### **MIXING RATE**

Approximately 12 to 14 L of water per 25 KG bag.

#### **PERMITTED SUPPORTS**

Gypsum tiles, water-repellent or not / Gypsum / Cellular concrete.

#### **COATING**

All types of products except cement-based products.

#### **PRECAUTIONS FOR USE**

The temperature during application and drying must be between 5 and 30°C. Do not use paste that has begun to harden. Do not use for outdoor purposes.

#### **SUBSTRATE PREPARATION**

The supports must be dry and free of dust.

#### **PACKAGING**

25 kg bags.

#### TRANSPORT AND STORAGE

Transport and store on a flat and protected surface (out of water), in a cool and dry place, protected from frost and heat.

#### **SHELF LIFE**

6 months in original unopened packaging.



# **Polyurethane foam**



#### **APPLICATIONS**



Ventilation



Fire protection services



Smoke extraction

#### **PRODUCT DESCRIPTION**

Soudafoam FR is a single-part, self-expanding polyurethane foam that can be used upside down. Soudafoam FR serves to ensure the degree of fire resistance of ducts and conduits passing through walls.

#### **TECHNICAL CHARACTERISTICS**

Base: Polyurethane Consistency: Stable foam

Curing system: Polymerisation due to humidity in the air Resistance to temperature: -40°C to + 90°C (cured)

#### **PACKAGING AND STORAGE**

750 ml aerosol can

Always store Soudafoam FR in an upright position in a cool dry place.

The foam will last for 12 months in its closed packaging.

# **Mineral Fiber Rope**



#### **APPLICATIONS**



Ventilation



Fire protection services



Smoke extraction

#### PRODUCT DESCRIPTION

Ensuring the degree of fire resistance for expansion joints, mineral fiber ropes are available in diameters from 20 to 60 mm. Mineral fiber roll is mainly used for expension joint element on vertical ducts.

#### **TECHNICAL CHARACTERISTICS**

Material: Basalt "bio soluble" mineral fibers. Density:  $270 \pm 25 \text{ kg/m}^3$ .

Melting temperature: 1200°C.

Complete immersion water absorption at 20°C: 11 to 12 %, saturation after 7 days, returns to initial weight in 48 hours. Good acoustic and thermal insulation, 0.08 W/m°K.

#### **PACKAGING**

20 m roll.







# SMOKE EXTRACTION & VENTILATION DUCTS

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# 1. SYSTEM GENERAL OVERVIEW

Ducts are made by juxtaposing **GEOTEC®S** boards of length 1000 mm and of 30 or 45 mm thickness. These systems are available for fire classifications El 30 S to El 120 S (in accordance with standards EN 13501-3 and EN 13501-4). All boards are moulded to standard dimensions with rabbets to facilitate their assembly (30 mm : 2-sided; 45mm : 4-sided). Each 1000 mm long cuttable segment comprises four or more boards.

## **Certificates: fire resistance classification report**

CE

	Tests in accordance with EN 1366-1 and 1366-8	Thickness (mm)	EI S	Internal cross-sections (mm)	Service pressure (Pa)	EFECTIS classification documents
EN 1366-1	Horizontal and vertical ventilation ducts	30	30/60	0x0 to 2500x1500 ± 500	Cert EFR-16-002202	
		45	90/120		± 500	Rev. 1
EN 1366-8	Horizontal and vertical	30	30/60	0x0 to 2500x1500	-1500/+500	Cert. EFR-16-002203
EN 1366-8	Smoke extraction ducts	45	90/120		-1300/+300	Rev. 1

E = Integrity / I = Thermal insulation / S = Smoke-tightness

#### **Horizontal system**



- GEOTEC®S 30 or GEOTEC®S 45 fire-protective boards (El 30/60 S and El 90/120 S)
- GEOTEC®A 1/2 shells
- GEOTEC®A U-plaster element
- 4 21x41x21 steel U profile, Ø8 nut and washer
- Ø8 anchor brass and threaded rod
- 6 GEOCOL® glue

To make your assemblies easier, Geostaff privileges the use of the Ø8 threaded rod and 41x21 steel U-profile. All screw heads can be hidden by glue for easthetic reasons.

#### **Vertical system**



- GEOTEC®S 30 or GEOTEC®S 45 fire-protective boards (EI 30/60 S and EI 90/120 S)
- GEOTEC®A\* reinforcement collar
- 3 GEOCOL® glue
- 4 VBA screws Ø 5 x 80 (EI 30/60 S) Ø 5 x 90 (EI 90/120 S)

\* Other load-bearing methods in chapter: 3.3.Alternative support principles (from page 75).









# 2. HORIZONTAL SYSTEM

# 2.1. Assembly principle

The boards are assembled using VBA screws or staples. Screws are inserted without pilot holes. All joints are previously treated with **GEOCOL**\*glue.

Horizontal ducts are formed from 1000 mm sections; the boards are mounted without offset on the horizontal and vertical joints. However, in order to facilitate the installation, the upper boards can be offset from the rest of the duct.



Any spaces of less than 10 mm between board junctions must be filled in over the entire thickness with GEOCOL® glue.

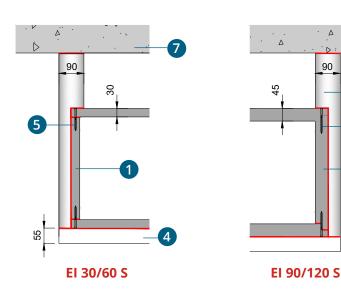


3

2

Eventual repairs can be treated by bonding and screwing an extra thickness of the board with an overlap equivalent to the thickness of the board.

#### **Cross-sectional view**



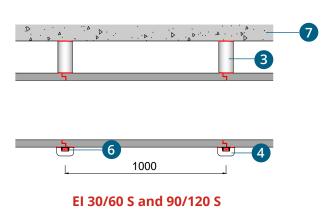
- GEOTEC® S 30 board
- 2 GEOTEC® S 45 board
- 3 GEOTEC®A 1/2 shell
- 4 GEOTEC®A U plaster element
- 5 VBA Screw Ø 5 x 80 (EI 30/60 S) Ø 5 x 90 (EI 90/120 S)

or galvanized steel staples \* 75 x 10 x 2 mm

- 6 Steel U-profile 21 x 41 x 21
- 7 Concrete slab

\*staples : ≤ 1250 x 1000 mm (w x h) El 30/60/90 S.

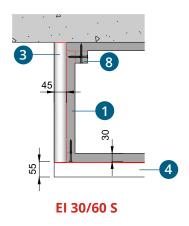
#### **Longitudinal section view**

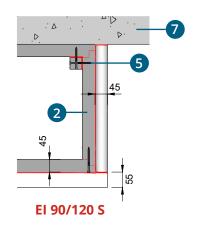


#### When the duct is against the slab:

In the case of a horizontal duct adjoining the slab, a batten can be used to screw the boards together.

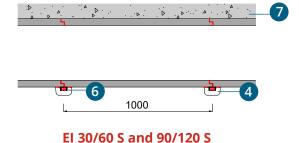
#### **Cross-sectional view**



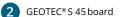


GEO STAFF

#### **Longitudinal section view**







3 GEOTEC®A 1/2 shell

4 GEOTEC®A U plaster element

VBA Screw Ø 5 x 80 (EI 30/60 S) Ø 5 x 90 (EI 90/120 S)

or galvanized steel staples \* 75 x 10 x 2 mm

6 Steel U-profile 21 x 41 x 21

7 Concrete slab

8 GEOTEC®A Batten

\*staples : ≤ 1250 x 1000 mm (w x h) El 30/60/90 S.

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# 2.2. Installation instructions

Internal Duct Width (W int)	Ventilation duct	Smoke extraction duct	Page					
≤ 600 mm	Standard Installation.							
600 < w ≤ 1000 mm	<b>Solution 1</b> : Using GEOTEC® A cover strip.							
900 < W ≥ 1000 mm	<b>Solution 2</b> : Using GEOTEC® A Reinforcement collar.							
	Solution 1							
1000 < w ≤ 1250 mm	Using internal steel U-profile.	Using internal steel U-profile protected by GEOTEC® A U-plaster element.	40/42					
	<b>Solution 2</b> : Using internal protected Ø8 threaded rods.							
1250 < w ≤ 2000 mm	Using a second 21x41x21 steel U-profile + an additional Ø8 threaded rod.  Using a second 21x41x21 steel U-profile protected by <b>GEOTEC® A</b> U-plaster element and using an additional Ø8 threaded rod protected by <b>GEOTEC® A Half shell</b>		46					
2000 < w ≤ 2500 mm	Using a second 24x41x21 steel U-profile + an additional Ø8 threaded rod. + Replace the steel U-profile placed under the lower board for a 41x41 Steel U-profile.  Using a second 21x41x21 steel U-profile protected by GEOTEC® A U-plaster element and using an additional Ø8 threaded rod protected by GEOTEC® A Half shell. + Replace the steel U-profile placed under the lower board for a 41x41 Steel U-profile.		49					
Inner Perimeter > 4500 mm								
	Use solution 1 or 2 above and replace Ø8 threaded rods for Ø10 threaded rods.							
600 < w ≤ 1000 mm	<b>Special configuration</b> : Use a third Ø8 threaded rod protected by GEOTEC® A Half shell.							
	Use solution 1 or 2 above and replace Ø8 threaded rods for Ø10 threaded rods.							
1000 < w ≤ 1250 mm	Special configuration: Use a second 21x41x21 steel U-profile + an additional Ø8 threaded rod.	Special configuration: Use a second 21x41x21 steel U-profile protected by GEOTEC® A U-plaster element and use an additional Ø8 threaded rod protected by GEOTEC® A Half shell.	54					

#### **Standard installation principle**

# CLICK and watch THE HORIZONTAL DUCT ASSEMBLY on video.



- Mark out every 1000 mm
- Drill Ø10 holes
- Install Ø8 brass anchors
- Screw up the Ø8 threaded rods





· Install the lower board



- Glue the board edgings
- Screw the side boards with VBA screws every 120 mm or use staples



- Glue the board rabbets
- Install the upper board
- Screw with VBA screws every 120 mm or use staples



• Glue and install the protective plaster U-profiles against the underside of the lower board



 Glue and install the 1/2 shells to protect the threaded rods



- Repeat from step 3
- Glue and fit together with the previous section







#### **W int ≤ 600 mm**

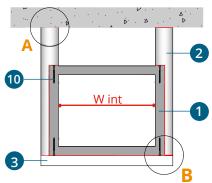
Standard installation principle: see page 34.

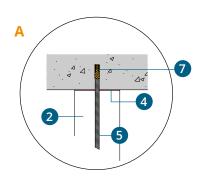
**W** int ≤ 600 mm EI 30 / 60 (S) and EI 90 / 120 (S)

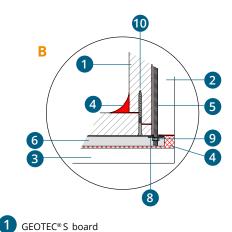


#### **Front view**

**Side view** 

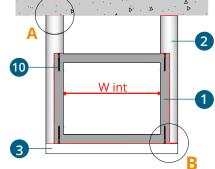






- - 2 GEOTEC® A 1/2 shell
  - GEOTEC®A U-plaster element
  - Geocol® Glue
  - Threaded rod Ø8
  - 6 Steel U profile 41 x 21
  - Brass anchor Ø8
  - Galvanized washers Ø8
  - Galvanized nuts Ø8
  - VBA Screws
    Ø 5 x 80 (El 30/60)
    Ø 5 x 90 (El 90/120
    or galvanized steel staples\*
    75 x 10 x 2 mm

≤ 1250 x 1000 mm (w x h) El 30/60/90 S.







#### 600 < W int ≤ 1000 mm

In this configuration, install a reinforcement every meter where the sections meet to support the upper board of the duct. Two solutions may be used: using cover strips or using internal reinforcement collars.

#### **Solution 1: using GEOTEC®A Cover strip**

GEOTEC® A Cover strip are placed inside or outside the duct to cover the joints.

This installation principle is accepted for internal ducts dimensions 600 < W int  $\le 1000$  mm for EI 60 S (1 hour fire-resistant) and for internal dimensions 600 < W int  $\le 800$  mm for EI 120 S (2 hours fire-resistant).



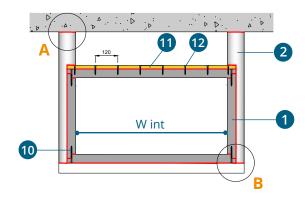
600 < W int ≤ 1000 mm - El 30 / 60 (S)

600 < W int ≤ 800 mm - El 90 / 120 (S)





#### **Front view**

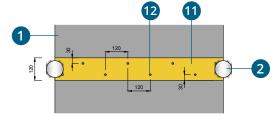


#### **Side view**



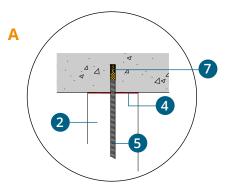


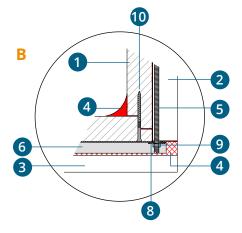
#### **Top view**



If duct inner perimeter > 4500 mm

replace Threaded rod Ø8, Brass anchor Ø8, Galvanized washers Ø8, Galvanized nuts Ø8 for Ø10.





- 1 GEOTEC®S board
- GEOTEC® A 1/2 shell
- GEOTEC®A U-plaster element
- 4 Geocol® Glue
- 5 Threaded rod Ø8
- 6 Steel U profile 41 x 21
- Brass anchor Ø8
- Galvanized washers Ø8
- Galvanized nuts Ø8
- VBA Screws Ø **5 x 80** (EI 30/60) Ø 5 x 90 (EI 90/120 or galvanized steel staples\* 75 x 10 x 2 mm
- 11 GEOTEC® A Cover strips
- 12 VBA Screws Ø 5 x 50

#### 600 < W int ≤ 1000 mm

# Solution 2: using internal reinforcement collars (thickness identical to that of the board)

GEOTEC® A Reinforcement collars are placed inside the duct to support the upper board of the duct.

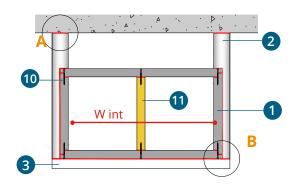


600 < W int ≤ 1000 mm El 30 / 60 (S) - El 90 / 120 (S)

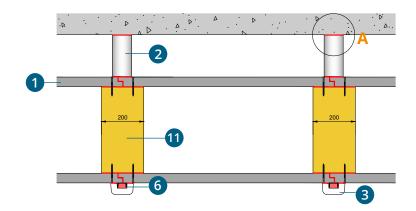




#### **Front view**

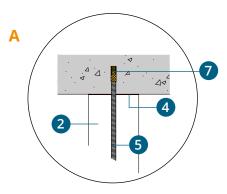


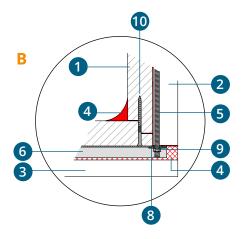
#### **Side view**



If duct inner perimeter > 4500 mm

replace Threaded rod Ø8, Brass anchor Ø8, Galvanized washers Ø8, Galvanized nuts Ø8 for **Ø10.** 





- 1 GEOTEC® S board
- 2 GEOTEC® A 1/2 shell
- 3 GEOTEC®A U-plaster element
- 4 Geocol® Glue
- 5 Threaded rod Ø8
- 6 Steel U profile 41 x 21
- 7 Brass anchor Ø8
- 8 Galvanized washers Ø8
- 9 Galvanized nuts Ø8
- VBA Screws
  Ø 5 x 80 (El 30/60)
  Ø 5 x 90 (El 90/120
  or galvanized steel staples\*
  75 x 10 x 2 mm
- 11 GEOTEC®A Reinforcement collar



#### 1000 < W int ≤ 1250 mm

#### **Solution 1: Using internal steel U-profile**

**1. For a ventilation duct**: In this configuration, **a second 21x41x21 steel U-profile** must be installed inside the duct to support the upper boards.

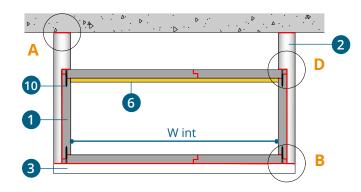


1000 < W int ≤ 1250 mm El 30 / 60 (S) and El 90 / 120 (S)

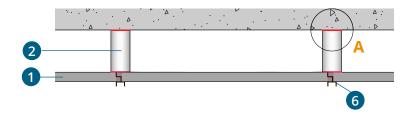




#### **Front view**

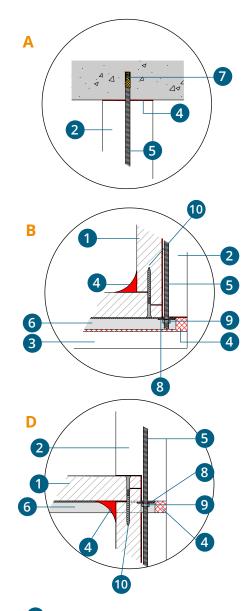


#### **Side view**





If duct inner perimeter > 4500 mm replace Threaded rod Ø8, Brass anchor Ø8, Galvanized washers Ø8, Galvanized nuts Ø8 for Ø10.



- 1 GEOTEC®S board
- 2 GEOTEC® A 1/2 shell
- 3 GEOTEC®A U-plaster element
- 4 Geocol® Glue
- 5 Threaded rod Ø8
- 6 Steel U profile 41 x 21
- 7 Brass anchor Ø8
- 8 Galvanized washers Ø8
- Galvanized nuts Ø8
- VBA Screws
  Ø 5 x 80 (El 30/60)
  Ø 5 x 90 (El 90/120
  or galvanized steel staples\*
  75 x 10 x 2 mm



#### 1000 < W int ≤ 1250 mm

#### 2. For a smoke extraction duct:

In this configuration, a second 21x41x21 steel U-profile must be installed inside the duct to support the upper boards and protected by GEOTEC® A U plaster element.

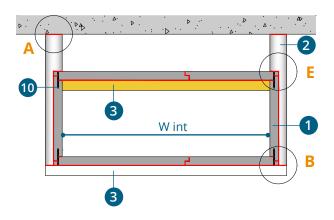


1000 < W int ≤ 1250 mm EI 30 / 60 (S) and EI 90 / 120 (S)

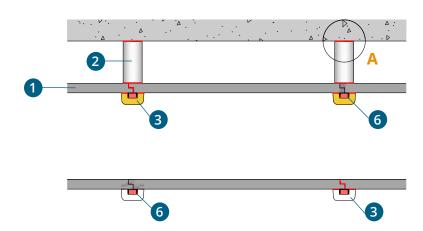




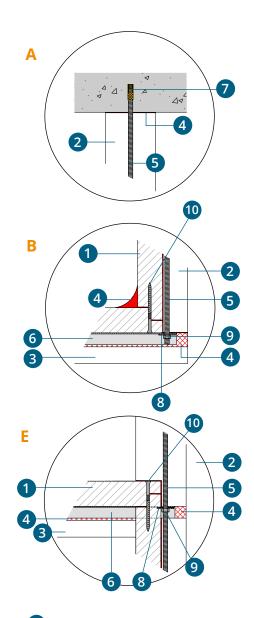
#### **Front view**



#### **Side view**



If duct inner perimeter > 4500 mm replace Threaded rod Ø8, Brass anchor Ø8, Galvanized washers Ø8, Galvanized nuts Ø8 for Ø10.



- 1 GEOTEC® S board
- 2 GEOTEC® A 1/2 shell
- 3 GEOTEC®A U-plaster element
- 4 Geocol® Glue
- 5 Threaded rod Ø8
- 6 Steel U profile 41 x 21
- 7 Brass anchor Ø8
- 8 Galvanized washers Ø8
- Galvanized nuts Ø8
- VBA Screws Ø 5 x 80 (El 30/60) Ø 5 x 90 (El 90/120 or galvanized steel staples\* 75 x 10 x 2 mm



#### 1000 < W int ≤ 1250 mm

#### **Solution 2: Using internal protected threaded rods.**

This solution can be used for both ventilation and smoke extraction ducts.

In this configuration, **a third Ø8 threaded rod** must be installed at mid-width of the duct to support the upper board of the duct. This threaded rod will be protected using **GEOTEC® A Half shells** whether it is a ventilation or a smoke extraction duct.

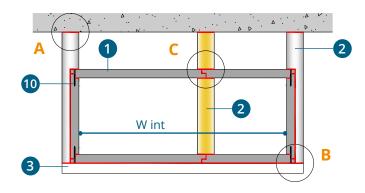


1000 < W int ≤ 1250 mm EI 30 / 60 (S) and EI 90 / 120 (S)

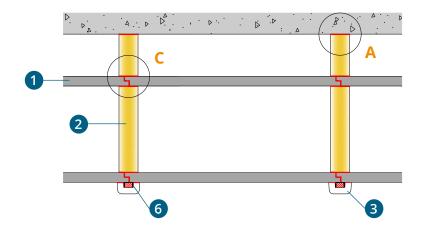




#### **Front view**

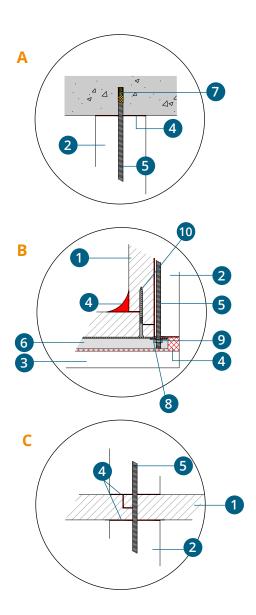


#### **Side view**



If duct inner perimeter > 4500 mm

replace Threaded rod Ø8, Brass anchor Ø8, Galvanized washers Ø8, Galvanized nuts Ø8 for Ø10.



- 1 GEOTEC®S board
- GEOTEC® A 1/2 shell
- GEOTEC®A U-plaster element
- 4 Geocol® Glue
- 5 Threaded rod Ø8
- 6 Steel U profile 41 x 21
- Brass anchor Ø8
- Galvanized washers Ø8
- Galvanized nuts Ø8
- 10 VBA Screws Ø 5 x 80 (EI 30/60) Ø 5 x 90 (EI 90/120 or galvanized steel staples\*

75 x 10 x 2 mm



#### 1250 < W int ≤ 2000 mm

In the case of horizontal ducts with an internal width of 1250 < W int ≤ 2000 mm, the installation principle varies according to the type of duct:

- **1. For a ventilation duct**: In this configuration, **a second 21x41x21 steel U-profile as well as an additional Ø 8 threaded rod** must be installed inside to support the upper boards of the duct.
- 2. For a smoke extraction duct: In this configuration, a second 21x41x21 steel U-profile as well as an additional Ø 8 threaded rod must be installed inside to support the upper boards of the duct. Also, Threaded rods and steel U-profiles must be protected using GEOTEC® A half shells and U-plaster elements.

#### **Ventilation duct**



1250 < W int ≤ 2000 mm EI 30 / 60 (S) and EI 90 / 120 (S)

#### **Smoke extraction duct**



1250 < W int ≤ 2000 mm EI 30 / 60 (S) and EI 90 / 120 (S)

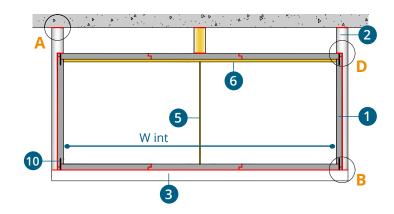




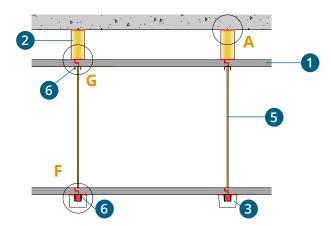


#### 1. FOR A VENTILATION DUCT

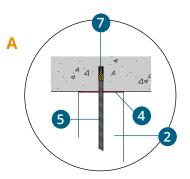
#### **Front view**

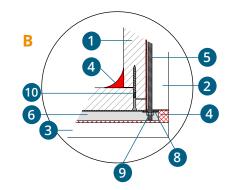


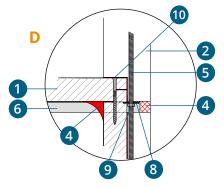
#### **Side view**

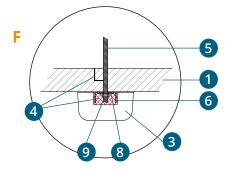


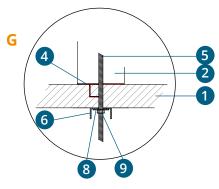
- 1 GEOTEC®S board
- 2 GEOTEC® A 1/2 shell
- 3 GEOTEC®A U-plaster element
- 4 Geocol® Glue
- 5 Threaded rod Ø8
- 6 Steel U profile 41x21
- 7 Brass anchor Ø8
- 8 Galvanized washers Ø8
- Galvanized nuts Ø8
- VBA Screws Ø 5 x 80 (El 30/60) Ø 5 x 90 (El 90/120







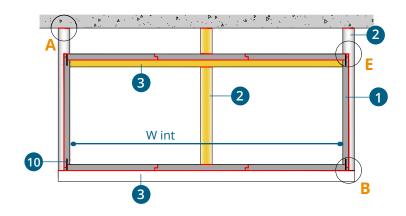




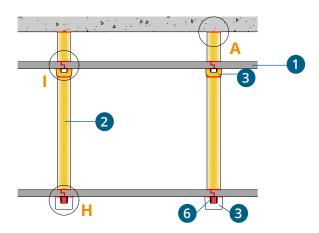
#### 1250 < W int ≤ 2000 mm

#### 2. FOR A SMOKE EXTRACTION DUCT

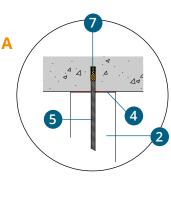
#### **Front view**

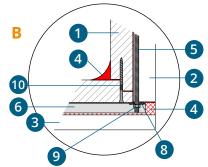


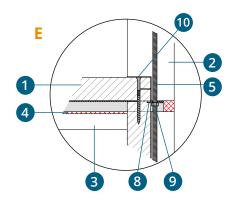
#### **Side view**

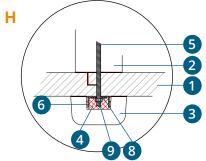


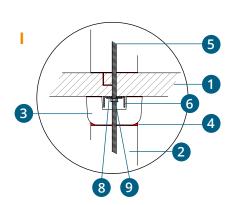
- 1 GEOTEC®S board
- GEOTEC® A 1/2 shell
- 3 GEOTEC®A U-plaster element
- 4 Geocol® Glue
- 5 Threaded rod Ø8
- 6 Steel U profile 41x21
- Brass anchor Ø8
- 8 Galvanized washers Ø8
- Galvanized nuts Ø8
- VBA Screws Ø 5 x 80 (El 30/60) Ø 5 x 90 (El 90/120

















#### 2000 < W int ≤ 2500 mm

In the case of horizontal ducts with an internal width of  $2000 < w \le 2500$  mm, the installation principle varies according to the type of duct:

- **1. For a ventilation duct**: In this configuration, **a second 21x41x21 steel U-profile as well as an additional Ø 8 threaded rod** must be installed inside to support the upper boards of the duct. Also, the steel U-profile placed under the lower board of the duct will be here a **41x41 steel U-profile** instead of a 21x41 (usually used for internal width  $\leq$  2000 mm).
- 2. For a smoke extraction duct: In this configuration, a second 21x41x21 steel U-profile as well as an additional Ø 8 threaded rod must be installed inside to support the upper boards of the duct and be protected by the GEOTEC® A Half shells and U-plaster elements. Also, the steel U-profile placed under the lower board of the duct will be here a 41x41 steel U-profile instead of a 21x41 (usually used for internal width ≤ 2000 mm).

#### **Ventilation duct**



2000 < W int ≤ 2500 mm El 30 / 60 (S) and El 90 / 120 (S)

#### **Smoke extraction duct**



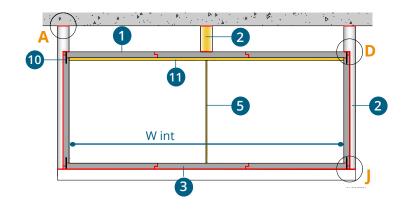
2000 < W int ≤ 2500 mm El 30 / 60 (S) and El 90 / 120 (S)



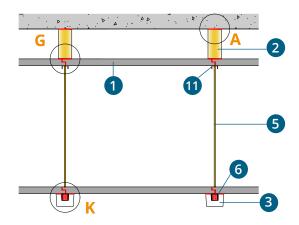
#### 2000 < W int ≤ 2500 mm

#### 1. FOR A VENTILATION DUCT

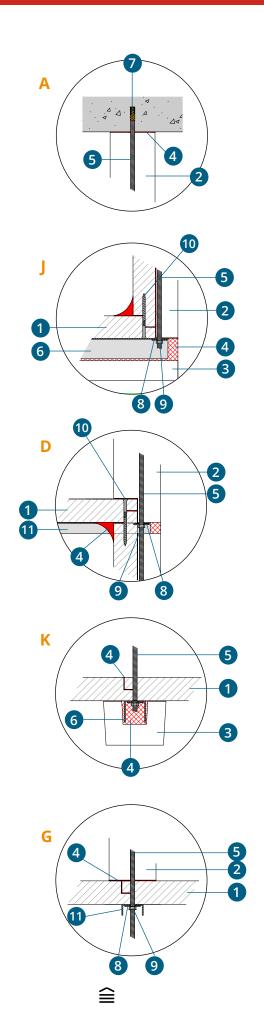
#### **Front view**



#### **Side view**



- 1 GEOTEC®S board
- GEOTEC® A 1/2 shell
- GEOTEC®A U-plaster element for steel U profile 41x41
- 4 Geocol® Glue
- 5 Threaded rod Ø8
- 6 Steel U profile 41 x 41
- Brass anchor Ø8
- 8 Galvanized washers Ø8
- Galvanized nuts Ø8
- VBA Screws Ø 5 x 80 (El 30/60) Ø 5 x 90 (El 90/120
- 11 Steel U profile 41x21

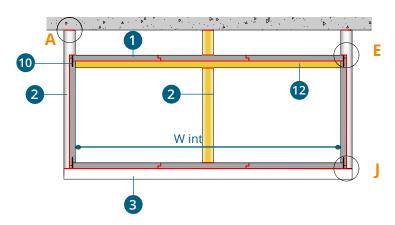




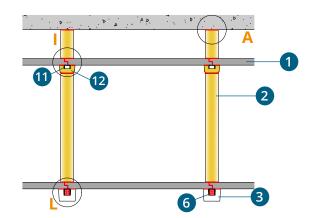


#### 2. FOR A SMOKE EXTRACTION DUCT

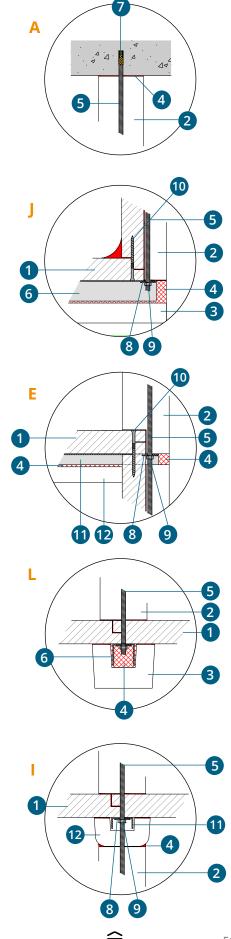
#### **Front view**



#### **Side view**



- 1 GEOTEC®S board
- 2 GEOTEC® A 1/2 shell
- 3 GEOTEC®A U-plaster element for steel U profile 41x41
- 4 Geocol® Glue
- 5 Threaded rod Ø8
- 6 Steel U profile 41 x 41
- Brass anchor Ø8
- Galvanized washers Ø8
- 9 Galvanized nuts Ø8
- VBA Screws Ø 5 x 80 (El 30/60) Ø 5 x 90 (El 90/120
- 11 Steel U profile 41x21
- GEOTEC®A U-plaster element for steel U profile 41x21



# Inner perimeter > 4500 mm

#### 600 < W int ≤ 1000 mm

In the case of an horizontal duct with an internal width of 600 < W int  $\le 1000$  mm and inner perimeter > 4500 mm, for instance  $950 \times 1500$  mm, two possibilities can be considered:

- **1**. To realize the ventilation or smoke extraction duct using the **solution 1 or solution 2 described previously** for inner perimeter ≤ 4500 mm (page 34 to 37) but replacing threaded rod **Ø8 for Ø10.**
- **2**. To realize the ventilation or smoke extraction duct using the **special configuration such as bellow**:

#### **Special configuration**

For a ventilation duct or a smoke extraction duct: In this configuration, place and protect with a GEOTEC® A half shell a third Ø8 threaded rod inside the duct to support the installation.



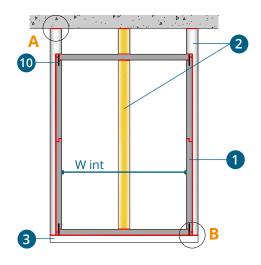
600 < W int ≤ 1000 mm El 30 / 60 (S) and El 90 / 120 (S)



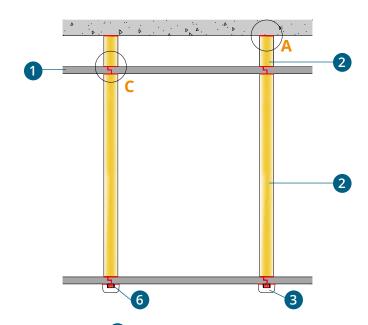


#### FOR A VENTILATION OR SMOKE EXTRACTION DUCT

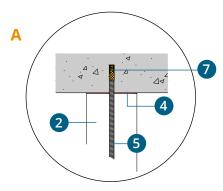
#### **Front view**

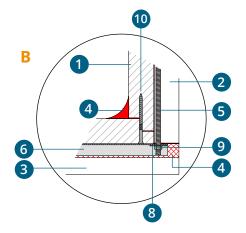


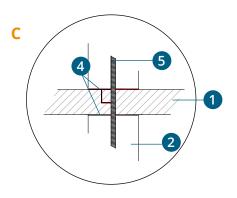
#### **Side view**



- 1 GEOTEC®S board
- 2 GEOTEC® A 1/2 shell
- 3 GEOTEC®A U-plaster element
- 4 Geocol® Glue
- 5 Threaded rod Ø8
- 6 Steel U profile **41x21**
- 7 Brass anchor Ø8
- 8 Galvanized washers Ø8
- Galvanized nuts Ø8
- VBA Screws Ø 5 x 80 (El 30/60) Ø 5 x 90 (El 90/120









# Inner perimeter > 4500 mm

#### 1000 < W int ≤ 1250 mm

In the case of horizontal ducts with an internal width of 1000 < W int  $\le 1250$  mm and inner perimeter > 4500 mm, for instance a duct of internal width  $1200 \times 1100$  mm, **two possibilities can be considered**:

- 1. To realize the ventilation or smoke extraction duct using the solutions described previously for inner perimeter ≤ 4500 mm (solution 1 page 38 to 41 and solution 2 page 42 and 43) with Ø 10 threaded rod instead of Ø 8 threaded rod.
- 2. To realize the ventilation or smoke extraction duct using the special configuration such as bellow:

#### **Special configuration**

- **1. For a ventilation duct**: In this configuration, **a second 21x41x21 steel U-profile as well as an additional Ø 8 threaded rod** must be installed inside to support the upper boards of the duct.
- 2. For a smoke extraction duct: In this configuration, a second 21x41x21 steel U-profile as well as an additional Ø 8 threaded rod must be installed inside to support the upper boards of the duct. Also, Threaded rods and steel U-profiles must be protected using GEOTEC® A half shells and U-plaster elements.

#### **Ventilation duct**

EN1366-1



1000 < W int ≤ 1250 mm + Inner perimeter > 4500 mm EI 30 / 60 (S) and EI 90 / 120 (S)

#### **Smoke extraction duct**

EN1366-8



1000 < W int ≤ 1250 mm + Inner perimeter > 4500 mm El 30 / 60 (S) and El 90 / 120 (S)

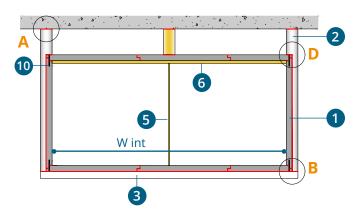




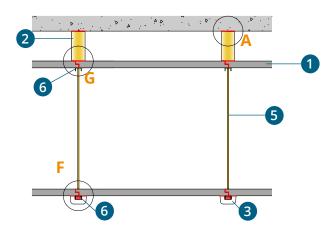


#### 1. FOR A VENTILATION DUCT

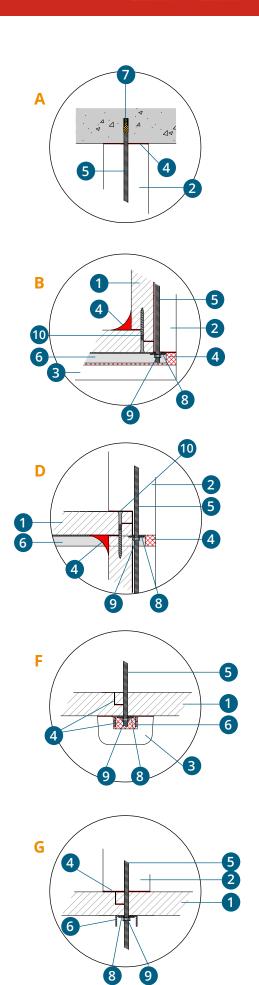
#### **Front view**



#### **Side view**



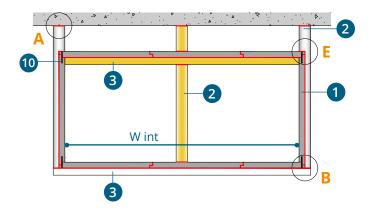
- 1 GEOTEC®S board
- 2 GEOTEC® A 1/2 shell
- 3 GEOTEC®A U-plaster element
- 4 Geocol® Glue
- 5 Threaded rod Ø8
- 6 Steel U profile 41x21
- 7 Brass anchor Ø8
- 8 Galvanized washers Ø8
- Galvanized nuts Ø8
- VBA Screws Ø 5 x 80 (El 30/60) Ø 5 x 90 (El 90/120



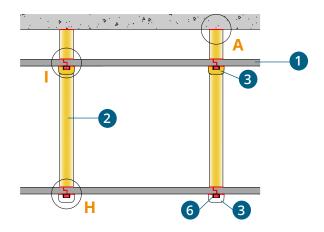
#### 1000 < W int ≤ 1250 mm

#### 2. FOR A SMOKE EXTRACTION DUCT

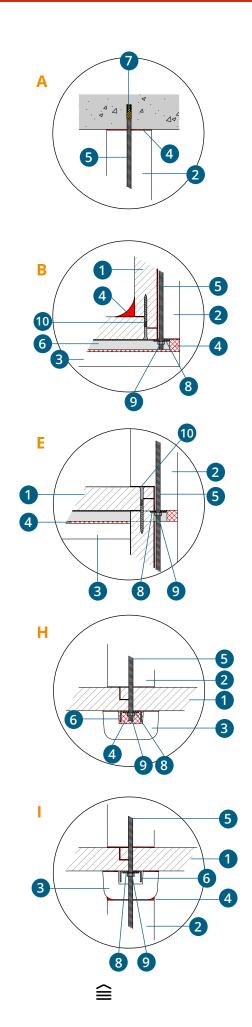
#### **Front view**



#### **Side view**



- 1 GEOTEC®S board
- 2 GEOTEC® A 1/2 shell
- 3 GEOTEC®A U-plaster element
- 4 Geocol® Glue
- 5 Threaded rod Ø8
- 6 Steel U profile 41x21
- 7 Brass anchor Ø8
- 8 Galvanized washers Ø8
- Galvanized nuts Ø8
- VBA Screws Ø 5 x 80 (El 30/60) Ø 5 x 90 (El 90/120







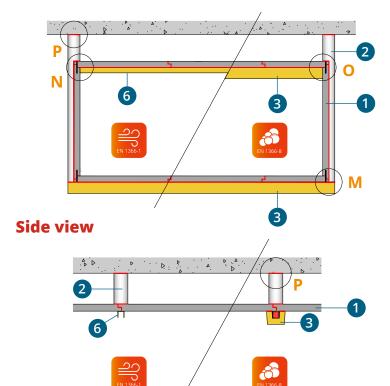
# 2.3. Alternative support principles

In response to the difficulties experienced on construction sites, Geostaff offers alternative solutions to support the ducts.

#### A) Suppression of the inner rod Ø8 for large ducts

In the case of ducts with an internal width of **1250** <  $\mathbf{w} \le 2500$  mm, it is possible to remove the  $3^{rd}$  internal rod by replacing the external rods with rods of  $\emptyset 10$  and by using appropriate **steel U-profiles** (upper and lower) according to the supplier's certification.

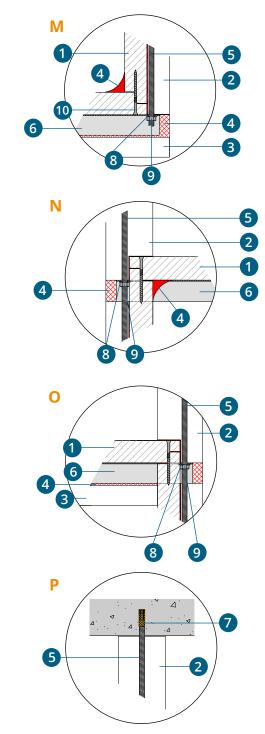
#### **Front view**



- 1 GEOTEC®S board
- GEOTEC® A 1/2 shell
- GEOTEC®A U-plaster element (appropriated according to supplier's certification)
- 4 Geocol® Glue
- 5 Threaded rod Ø10
- 6 Steel U profile (appropriated according to supplier's certification)
- 7 Brass anchor Ø10
- 8 Galvanized washers Ø10
- 9 Galvanized nuts Ø10
- 10 VBA Screws Ø 5 x 80 (El 30/60) / Ø 5 x 90 (El 90/120

#### 1250 < w ≤ 2500 mm EI 30 / 60 (S) and EI 90 / 120 (S)

Extension 17/7 on EFR-16-002202 Extension 17/6 on EFR-16-002203

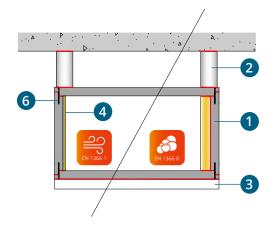




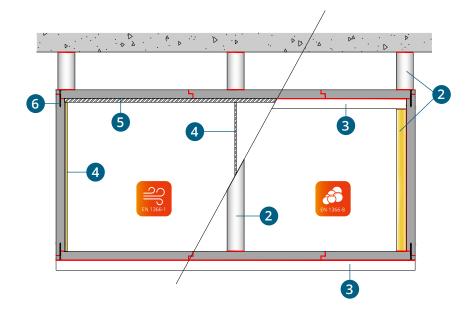
#### B) Decrease of the duct overall dimension

If it is necessary to reduce the overall dimensions, it is possible, by positioning the threaded rods inside the ducts, to reduce the external width of the ducts (10 cm).

#### Front view: small section



#### **Side view: large section**



#### 0x0 mm to 2500x1500 mm EI 30 / 60 (S) and EI 90 / 120 (S)

Extension 17/7 on EFR-16-002202 Extension 17/6 on EFR-16-002203

- 1 GEOTEC®S board
- 2 GEOTEC® A 1/2 shell
- GEOTEC®A U-plaster element
- 4 Threaded rod
- 5 Steel U profile
- 6 VBA Screws Ø 5 x 80 (EI 30/60 S) Ø 5 x 90 (EI 90/120 S)



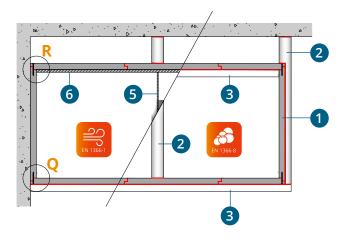




#### C) Duct adjoining a vertical wall

In this case, on the vertical wall side, **the lower and upper steel U-profiles** of the duct must be fixed to the wall by using **Ø 8 brass anchors**. On the free side, the support will be made in a standard way.

#### **Front view**

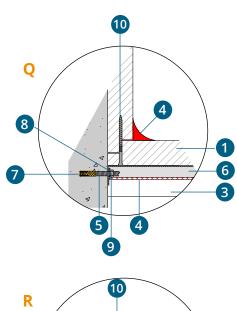


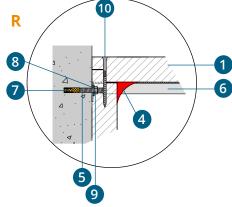
- 1 GEOTEC®S board
- 2 GEOTEC® A 1/2 shell
- GEOTEC®A U-plaster element
- 4 Geocol® Glue
- 5 Threaded rod
- 6 Steel U profile
- 7 Brass anchor
- 8 Galvanized washers
- Galvanized nuts
- VBA Screws
  Ø 5 x 80 (El 30/60)
  Ø 5 x 90 (El 90/120
  or galvanized steel staples\*
  75 x 10 x 2 mm

\*staples : ≤ 1250 x 1000 mm (w x h) El 30/60/90 S.

#### 0x0 mm to 2500x1500 mm EI 30 / 60 (S) and EI 90 / 120 (S)

Extension 17/7 on EFR-16-002202 Extension 17/6 on EFR-16-002203







#### D) Installation of the duct on a bracket

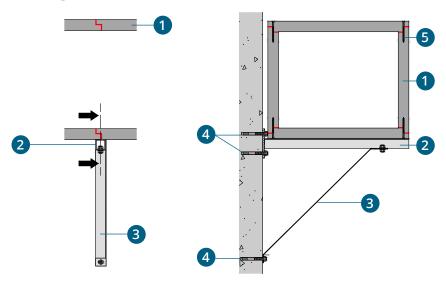
When the duct is installed on a vertical wall, the support can be made by using **metal brackets**, with or without struts (appropriate according to the supplier's certification).

Metal brackets and strut must be thermally protected against fire using **GEOTEC® A U-plaster element.** 

#### 1- INSTALL THE BRACKETS AND THE SUPPORT STRUT.

#### **Longitudinal view**

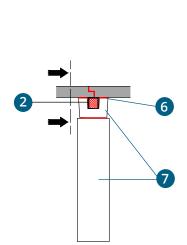
#### **Cross-sectional view**

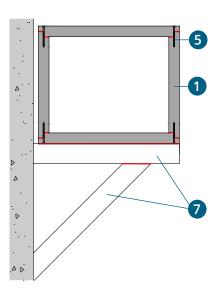


# 2- PROTECT THE BRACKETS AND THE STRUT WITH GEOTEC® A U-PLASTERS ELEMENT.

#### **Longitudinal view**

#### **Cross-sectional view**





#### 0x0 mm to 2500x1500 mm El 30 / 60 (S) and El 90 / 120 (S)

Extension 17/7 on EFR-16-002202 Extension 17/6 on EFR-16-002203

- 1 GEOTEC®S board
- 2 Metal bracket
- 3 Load strut
- 4 Expansion anchors
- 5 VBA Screws Ø 5 x 80 (El 30/60) Ø 5 x 90 (El 90/120 or galvanized steel staples\* 75 x 10 x 2 mm
- 6 Geocol® Glue
- **7** GEOTEC® A Uplaster element



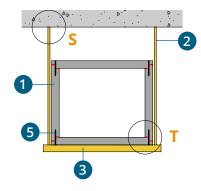


#### E) Non protection of the supports

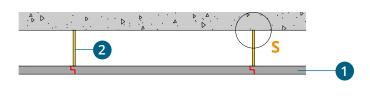
In the case of ventilation ducts with a **inner width (W int) of \leq 600 mm and a inner perimeter (P int) of \leq 1900 mm, it is allowed to remove GEOTEC® A half-shells and GEOTEC® A U-plaster element.** 

For this purpose, the **steel U-profiles 41x21 must be replaced by 41x41** and the **Ø8 threaded rods must be replaced by Ø12 or Ø14 rods** (depending on the cross-section and the desired fire resistance). Attention, in this case, the anchors used are steel anchors.

#### **Front view**



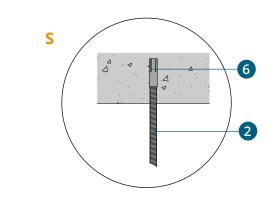
#### **Side view**

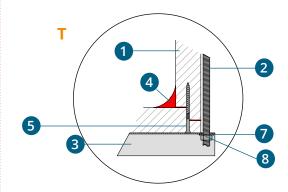




# W int ≤ 600 mm & P int ≤ 1900 mm El 30 / 60 (S) and El 90 / 120 (S)

Extension 19/13 on EFR-16-002202





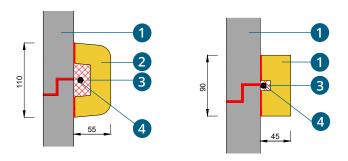
- 1 GEOTEC®S board
- 2 Threaded rod Ø12 or Ø14
- 3 Steel U profile 41x41
- 4 Geocol® Glue
- 5 VBA Screws Ø 5 x 80 (El 30/60) Ø 5 x 90 (El 90/120 or galvanized steel staples\* 75 x 10 x 2 mm
- 6 Steel anchor Ø12 or Ø14
- Galvanized washers Ø12 or Ø14
- 8 Galvanized nuts Ø12 or Ø14



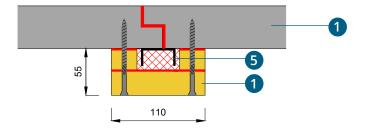
# 2.4. Alternatives for the protection of the suspension system

With the constant aim of making it easier to install GEOTEC® S ducts, extensions 18/8 and 18/9 of assessments EFR-16-002202 and EFR-16-002203 have been validated to offer an alternative to the protection of threaded rods and steel U-sections.

The **GEOTEC®A** 1/2 shells used to protect the threaded rods may therefore be replaced by a protection in the form of GEOTEC®S boards or GEOTEC®A U-plaster element normally used to protect the steel U-sections.



The **GEOTEC®A** U-plaster element used for protecting the steel U-sections may thus be replaced by a protection in the form of GEOTEC®S boards.



#### 0x0 mm to 2500x1500 mm EI 30 / 60 (S) and EI 90 / 120 (S)

Extension 18/8 on EFR-16-002202 Extension 18/9 on EFR-16-002203

- 1 GEOTEC®S board
- 2 GEOTEC®A U-plaster element
- Geocol® Glue
- 4 Threaded rod Ø8
- 5 Steel U profile





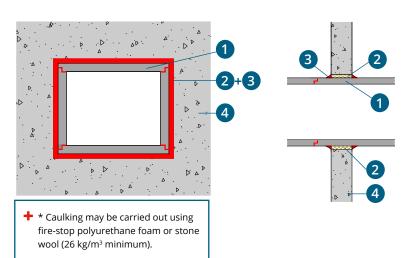
# 2.5. Wall penetrations

#### A) Solid wall

#### 1. CONTINUOUS DUCT

Method of caulking horizontal ducts through vertical walls:

#### **Top view**



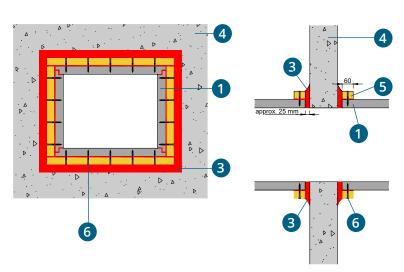
**Side view** 

**Side view** 

#### 2. NON-TRAVERSING HORIZONTAL DUCT

Method of caulking a non-traversing horizontal duct :

#### **Top view**



- 1 GEOTEC®S board
- 2 Caulking\* (max 25 mm)
- 3 Geocol® Glue
- 4 Concrete wall
- GEOTEC® A Batten
- 6 VBA Screws Ø 5 x 80 (El 30/60) Ø 5 x 90 (El 90/120 or galvanized steel staples\* 75 x 10 x 2 mm



# 2.5. Wall penetrations

#### **B) Flexible wall**

**Top view** 

THROUGHOUT OF LIGHTWEIGHT PLASTERBOARD PARTITION

**Side view** 

3 6 6

- 1 GEOTEC®S board
- 2 Caulking\* (max. 25 mm)
- 3 Geocol® Glue
- 4 Fire resistant lightweight partition
- GEOTEC®A Batten
- 6 GEOTEC®A Batten (against the lightweight partition)
- 7 VBA Screws Ø 5 x 80 (El 30/60) Ø 5 x 90 (El 90/120 or galvanized steel staples\* 75 x 10 x 2 mm
- 8 Rail

\*staples :  $\leq$  1250 x 1000 mm (w x h) El 30/60/90 S.

# 2.6. Dilation joints

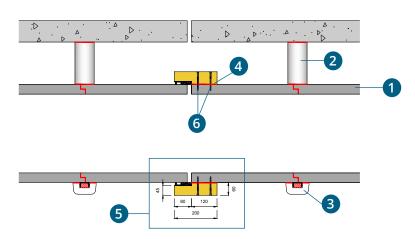
\* Caulking may be carried out using

wool (26 kg/m³ minimum).

fire-stop polyurethane foam or stone

### Treatment of the crossing of an expansion joint

In the construction of a building, expansion joints must be envisaged in accordance with pre-established rules. It is therefore common for horizontal ducts to pass through expansion joints. It is then necessary to carry out a specific treatment.



- 1 GEOTEC®S board
- GEOTEC® A 1/2 shell
- GEOTEC®A U-plaster element
- 4 Geocol® Glue
- 5 GEOTEC® A Expansion joint element\*
- 6 VBA Screws Ø 5 x 80 (El 30/60 S) Ø 5 x 90 (El 90/120 S) or galvanized steel staples\* 75 x 10 x 2 mm

\*staples : ≤ 1250 x 1000 mm (w x h) El 30/60/90 S.

\* Technical datasheet of Expansion joint element page 23



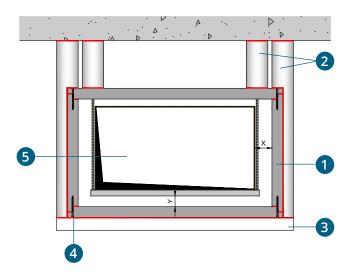




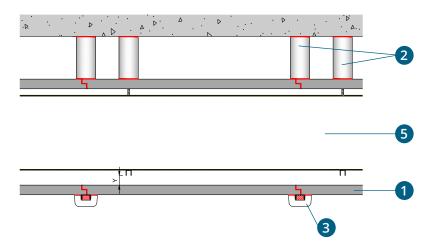
### 2.7. Protection of steel ducts

The GEOTEC® product range also allows the protection of existing steel ventilation ducts by directly applying GEOTEC®S boards around the duct. These existing ventilation ducts may be made of galvanised or stainless sheet steel and must have their own support system.

#### **Front view**



#### **Side view**



#### Dimensions max 2500x1500 mm EI 30 / 60 (S) and EI 90 / 120 (S)

Extension 16/3 on EFR-16-002202 and EFR-16-002204

- 1 GEOTEC®S board
- GEOTEC® A 1/2 shell + threaded rod
- GEOTEC®A U-plaster element + Steel U-profile
- 4 VBA Screws Ø 5 x 80 (El 30/60 S) Ø 5 x 90 (El 90/120 S) or galvanized steel staples\* 75 x 10 x 2 mm
- 5 Steel ventilation duct (must have its own supporting system)

\*staples : ≤ 1250 x 1000 mm (w x h) El 30/60/90 S.

Transverse expansions:

x: in width

y: in height

A minimum gap (see x and y) of 19 mm/m must be maintained between the inner metal duct and the GEOTEC® ventilation duct.



# 2.8. Various configurations



**Change of cross-section** 



**Corner connection** 



**Take-off point on horizontal duct** 



**Sloping** 



Floor installation ≤ 600 mm



Floor installation Large section





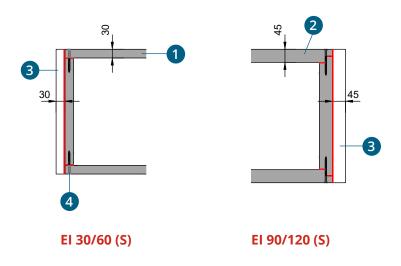
## 3. VERTICAL SYSTEM

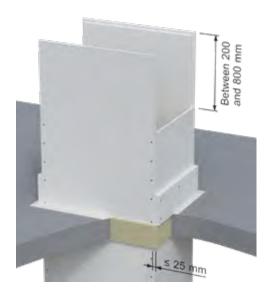
## 3.1. Assembly principle

The boards are assembled using VBA screws or staples. Screws are inserted without pilot holes. All joints are previousy treated with GEOCOL® glue.

When constructing vertical ducts, the board joints are offset between 2 contiguous faces (between 200 and 800 mm) so as to achieve optimal mechanical strength for the duct.

#### **Cross-sectional view**





- 1 GEOTEC® S30 board
- 2 GEOTEC® S45 board
- 3 GEOTEC®A Reinforcement collar
- 4 VBA Screws Ø 5 x 80 (El 30/60 S) Ø 5 x 90 (El 90/120 S) or galvanized steel staples\* 75 x 10 x 2 mm



#### 1. Concerning the load-bearing systems

For ducts consisting of 4-board casings (W int\*  $\leq$  1050 mm and D int\*  $\leq$  1100 mm for EI 30/60 S and W int  $\leq$  1000 mm and D int  $\leq$  1050 mm for EI 90/120 S), the load bearing system can be carried out on 2 sides only.

**In the case of large cross-sections ducts,** the number of boards per duct face increases to up to 4. In this case, load bearing system must be carried out on faces consisting of more than 2 boards.

4 BOARDS with 1 board per side

6 OR MORE BOARDS with 1 board per small side

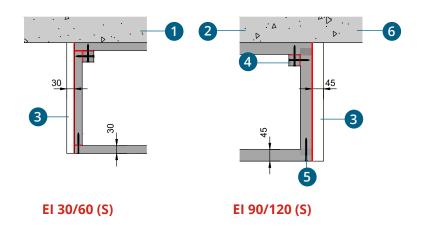
\*W int: inner Width / \*D int: inner Depth





#### 2. Duct adjoining the slab

#### **Cross-sectional view**





# 3.2. Installation instructions

Internal Duct Width & Depth	Ventilation duct	Smoke extraction duct	Page
El 60: Width ≤ 1050 mm & internal depth ≤ 1100 mm and El 120: Width ≤ 1000 mm & internal depth ≤ 1050 mm	Standard Installation.		70
<b>El 60:</b> Width > 1050 mm & internal depth ≤ 1100 mm		GEOTEC® A Cover strip.	71
<b>El 120:</b> Width > 1000 mm & internal depth ≤ 1050 mm	<b>Solution 2</b> : Using GEOTEC® A internal reinforcement collar.		72
<b>El 60:</b> Width > 1050 mm & internal depth > 1100 mm and <b>El 120:</b> Width > 1000 mm & internal depth > 1050 mm	<b>Solution 1:</b> Using GEOTEC® A Cover strip.		73
	<b>Solution 2:</b> Using GEOTEC® A internal reinforcement collar.		74







#### **Standard installation principle**

#### **CLICK and watch** THE VERTICAL DUCT ASSEMBLY on video.

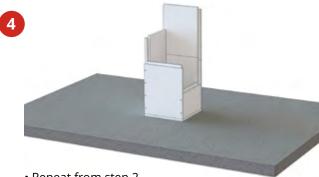




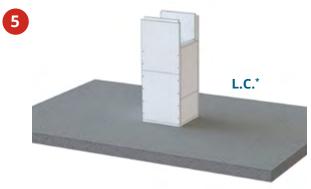
- Glue the board edgings
- Screw the 2 contiguous boards with woodscrews every 120 mm
- Observe an offset of 200 to 800 mm between the horizontal joints



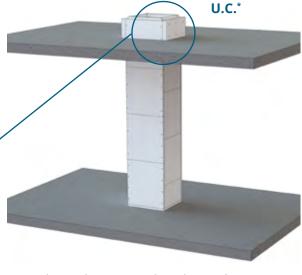
- Glue the board edgings
- Place the other 2 vertical boards forming the 1st chamber
- Screw the boards together with woodscrews every 120 mm



- Repeat from step 2
- Glue and fit together with the previous sections





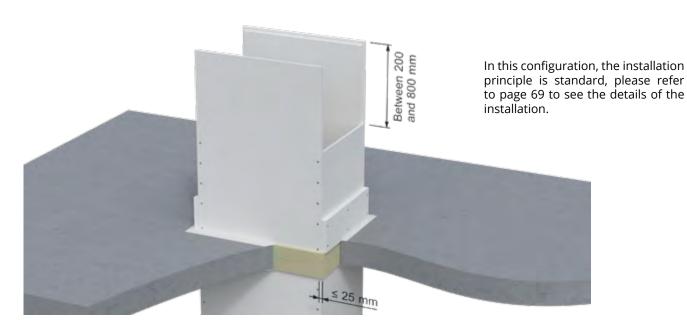


- Use glue and screws to place the reinforcement collars on 2 sides of the duct (bearing on the floor). (Height limited to 7 m with 2 supports, and to 10 m with 3)\*
- \*L.C.: Lower ceiling U.C.: Upper ceiling

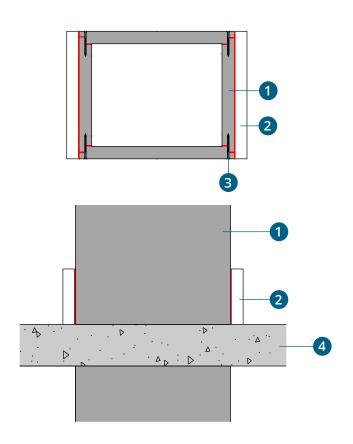


El 60: W int\* ≤ 1050 mm & D int\* ≤ 1100 mm (or W int ≤ 1140 mm & D int ≤ 1200 mm if using GEOTEC® SX 30 Boards) & El 120: W int ≤ 1000 mm & D int ≤ 1050 mm (or W int ≤ 1100 mm & D int ≤ 1200 mm if using GEOTEC® SX 45 Boards)

\*W int: internal width / \*D int: internal depth



#### **Cross-sectional view**



- 1 GEOTEC®S board
- 2 GEOTEC®A Reinforcement collar
- 3 VBA Screws Ø 5 x 80 (El 30/60 S) Ø 5 x 90 (El 90/120 S) or galvanized steel staples\* 75 x 10 x 2 mm
- 4 Concrete slab

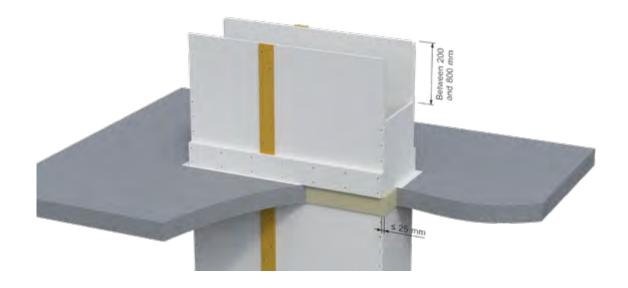


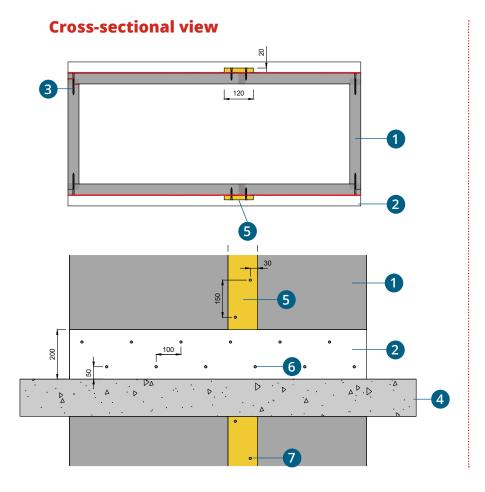


El 60: W int\* > 1050 mm & D int\* ≤ 1100 mm & El 120: W int > 1000 mm & D int ≤ 1050 mm

\*W int: internal width / \*D int: internal depth

#### Solution 1: using the GEOTEC® A Cover strip





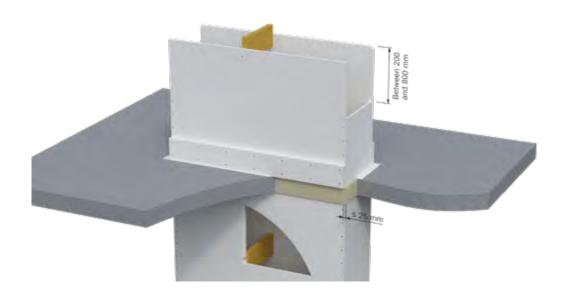
- 1 GEOTEC®S board
- 2 GEOTEC®A Reinforcement collar
- 3 VBA Screws Ø 5 x 80 (El 30/60 S) Ø 5 x 90 (El 90/120 S) or galvanized steel staples\* 75 x 10 x 2 mm
- 4 Concrete slab
- 5 GEOTEC®A Cover strip (exterior or interior)
- 6 VBA Screws Ø 5 x 50 (EI 30/60 S) Ø 5 x 80 (EI 90/120 S)
- **7** VBA Screws **Ø 5 x 50** (El 30/60/90/120 S)



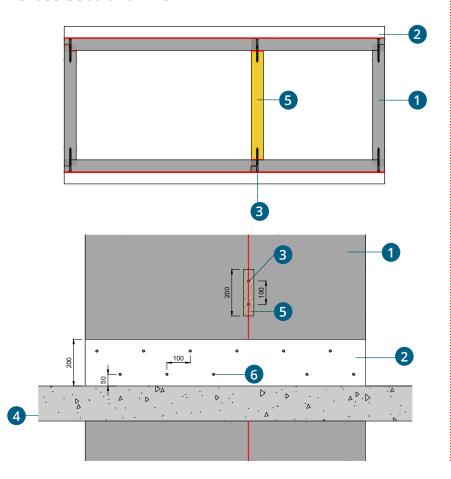
El 60: W int\* > 1050 mm & D int\* ≤ 1100 mm & El 120: W int > 1000 mm & D int ≤ 1050 mm

\*W int: internal width / \*D int: internal depth

#### Solution 2: using the GEOTEC® A internal reinforcement collar



#### **Cross-sectional view**



- 1 GEOTEC® S board
- GEOTEC®A Reinforcement collar (load-bearing system)
- 3 VBA Screws Ø 5 x 80 (El 30/60 S) Ø 5 x 90 (El 90/120 S) or galvanized steel staples\* 75 x 10 x 2 mm
- 4 Concrete slab
- GEOTEC®A Reinforcement collar 200 x duct thickness (every 1000 mm)
- 6 VBA Screws Ø 5 x 50 (El 30/60 S) Ø 5 x 80 (El 90/120 S)





El 60: W int\* > 1050 mm & D int > 1100 mm & El 120: W int > 1000 mm & D int > 1050 mm

\*W int: internal width / \*D int: internal depth

#### Solution 1: using the GEOTEC® A Cover strip

## **Cross-sectional view** 20 120 2 150 5 6 2 6 • Δ .D .D 4

- 1 GEOTEC®S board
- 2 GEOTEC®A Reinforcement collar
- 3 VBA Screws Ø **5** x **80** (EI 30/60 S) Ø **5** x **90** (EI 90/120 S)
- 4 Concrete slab
- 5 GEOTEC®A Cover strip (exterior or interior)
- 6 VBA Screws Ø **5** x **50** (El 30/60 S) Ø **5** x **80** (El 90/120 S)
- 7 VBA Screws Ø **5 x 50** (El 30/60/90/120 S)



El 60: W int\* > 1050 mm & D int > 1100 mm & El 120: W int > 1000 mm & D int > 1050 mm

\*W int: internal width / \*D int: internal depth

#### Solution 2: using the GEOTEC® A internal Reinforcement collar

# **Cross-sectional view** 1 3 2 200 6 100 \_ 2 200

- 1 GEOTEC®S board
- 2 GEOTEC®A Reinforcement collar (load-bearing system)
- 3 VBA Screws Ø **5 x 80** (El 30/60 S) Ø **5 x 90** (El 90/120 S)
  - 4 Concrete slab
- 5 GEOTEC®A Reinforcement collar 200 x duct thickness (every 1000 mm)
- 6 VBA Screws Ø 5 x 50 (EI 30/60 S) Ø 5 x 80 (EI 90/120 S)

6

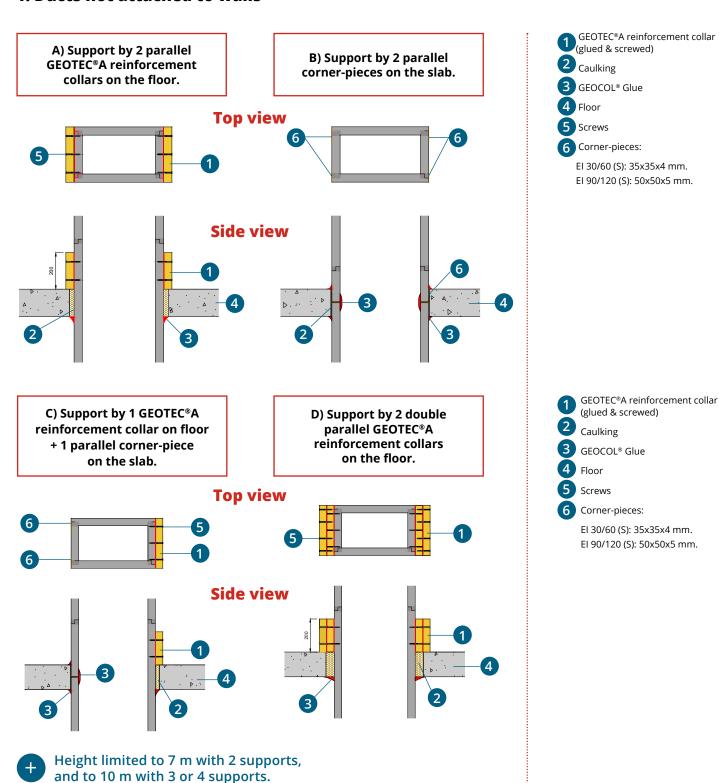




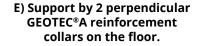
#### 3.3. Alternative support principles

The various load bearing principles shown below are suitable for ducts consisting of 4-board casings (one board per side). In the case of large section ducts (more than 4 boards per casing), these alternative systems will have to be adapted (see page 67).

#### 1. Ducts not attached to walls



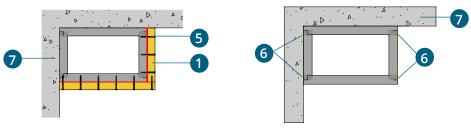
#### 2. Ducts adjacent to a wall corner



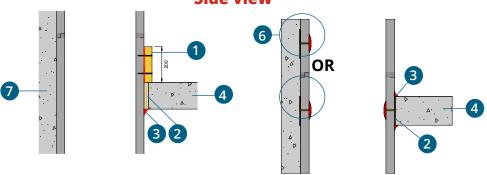
F) Support by 2 parallel corner-pieces on the slab and wall.

- GEOTEC®A reinforcement collar (glued & screwed)
- 2 Caulking
- 3 GEOCOL® Glue
- 4 Floor
- 5 Screws
- 6 Corner-pieces: EI 30/60 (S): 35x35x4 mm. El 90/120 (S): 50x50x5 mm.
- 7 Concrete wall





#### **Side view**



G) Support by 2 perpendicular corner-pieces on the slab.

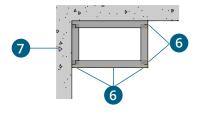
H) Support by 1 GEOTEC®A reinforcement collar on the floor + 1 corner-piece in parallel on the wall.

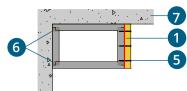
- GEOTEC®A reinforcement collar (glued & screwed)
- 2 Caulking
- 3 GEOCOL® Glue
- 4 Floor
- 5 Screws
- 6 Corner-pieces: EI 30/60 (S): 35x35x4 mm.

EI 90/120 (S): 50x50x5 mm.

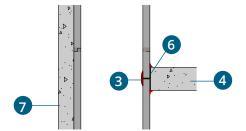
7 Concrete wall

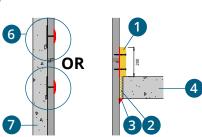






#### **Side view**







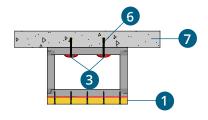




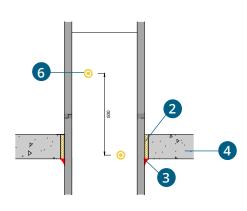
#### 3. Ducts adjacent to the wall

I) Support by threaded rods anchored to the vertical wall and other parallel supports.

#### **Top view**



#### **Side view**

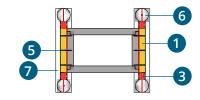


- GEOTEC®A reinforcement collar (glued & screwed) or corner piece
- 2 Caulking
- 3 GEOCOL® Glue
- 4 Floor
- 5 Screws
- 6 Mechanical fixation
- 7 Concrete wall

#### 4. Sub-floor level support

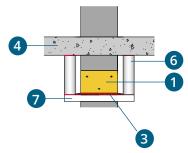
J) Support by 2 parallel GEOTEC®A reinforcement collars under the floor.

#### **Top view**



# 4

#### **Side view**

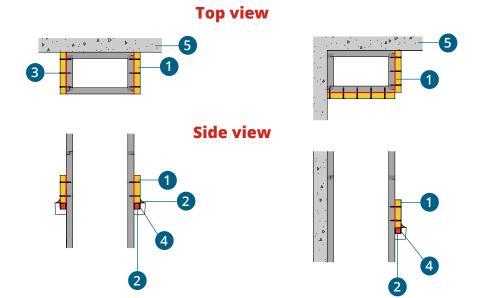


- GEOTEC®A reinforcement collar (glued & screwed)
- 2 Caulking
- 3 GEOCOL® Glue
- 4 Floor
- 5 Screws
- GEOTEC®A Half shells + Ø8 threaded rods
- GEOTEC®A U-plaster element + Steel U-profile **41x21**

#### 5. Console supported ducts

K) Support by 2 parallel GEOTEC®A reinforcement collars on brackets fixed in the vertical wall. L) Support by 2 perpendicular GEOTEC®A reinforcement collars on brackets fixed in the vertical wall.

- GEOTEC®A reinforcement collar (glued & screwed) placed on brackets
- 2 GEOCOL® Glue
- 3 Screws
- 4 Protected appropriate brackets
- 5 Concrete wall



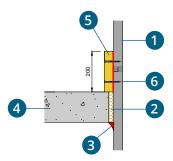




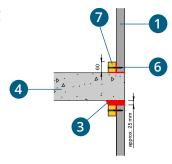


#### 3.4. Floor penetrations

### 1. Method of caulking a continuous vertical duct



### 2. Method of caulking a non-traversing vertical duct



- 1 GEOTEC®S board
- 2 Caulking\* (max 25mm)
- 3 GEOCOL® Glue
- 4 Concrete floor
- 5 GEOTEC®A internal reinforcement collar
- 6 VBA Screws Ø 5 x 80 (El 30/60 S) Ø 5 x 90 (El 90/120 S) or galvanized steel staples\*
- 7 GEOTEC®A Batten

\*staples : ≤ 1250 x 1000 mm (w x h) El 30/60/90 S.

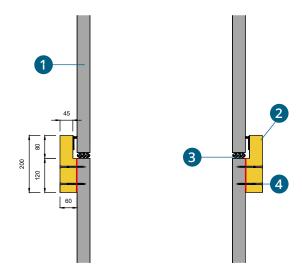
\* Caulking may be carried out using fire-stop polyurethane foam or stone wool (26 kg/m³ minimum).

#### 3.5. Dilatation joints

#### Treatment of the crossing of an expansion joint

In the construction of a building, expansion joints must be envisaged in accordance with pre-established rules.

It is therefore common for vertical ducts to pass through expansion joints. It is then necessary to carry out a specific treatment.



- 1 GEOTEC®S board
- GEOTEC® A Expansion joint element\*
- Mineral fiber rope Ø40
- 4 VBA Screws Ø 5 x 80 (El 30/60 S) Ø 5 x 90 (El 90/120 S) or galvanized steel staples\* 75 x 10 x 2 mm

\*staples : ≤ 1250 x 1000 mm (w x h) El 30/60/90 S.

\* Technical datasheet of Expansion joint element page 23



#### 3.6. Various configurations



**Vertical deviation** 



Take-off point on a vertical duct



installation of a fire damper



installation of a smoke shutter



# PROTECTION FOR CARBON FIBER BONDED BEAMS

1. SYSTEM GENERAL OVERVIEW	82
2. PROTECTION UNDER	
CONCRETE FLOOR SLAB	83
3 PROTECTION LINDER THE BEAM	84

#### 1. SYSTEM GENERAL OVERVIEW

The fire stability of reinforced concrete structures and substrates is obtained by restricting the temperature rise in the steelwork within the concrete.

If the existing load-bearing structures need to be strengthened (in the case of a change of use, anti-seismic confinement, refurbishment, etc.), one solution involves bonding carbon fibre reinforced boards with an epoxy resin adhesive. époxydique.

With the aim of guaranteeing the strength and performance of these carbon reinforcements in the event of fire, the solution has to guarantee a temperature of the adhesive used.

This maximum temperature, varying between 45 and 80° C, appears in the technical notes of the manufacturers to whom the reader should refer.

Following the fire resistance tests carried out at the Efectis laboratory, and via the intermediary of Laboratory Appraisal EFR-18-001644, GEOSTAFF® proposes validated solutions using GEOTEC®S to protect the carbon fibre reinforcements installed under the floor slab and concrete beam, depending on the desired levels of fire performance and the critical temperatures provided by the manufacturer.



#### 2. PROTECTION UNDER CONCRETE FLOOR SLAB



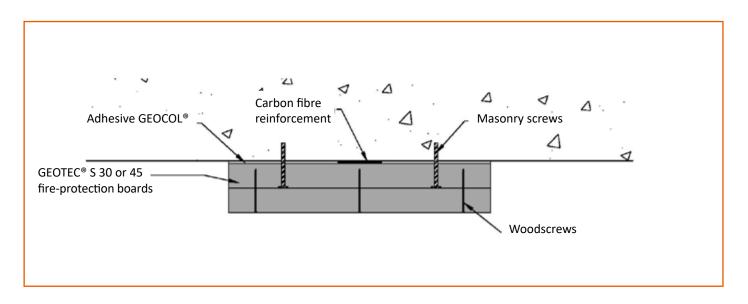
In this configuration,  ${\sf GEOCOL}^{\circledast}$  adhesive is applied around the periphery of the carbon fibre reinforcement.

A first protective thickness using GEOTEC®S is attached to the concrete using masonry screws 400 mm apart in both directions.

The second thickness is attached to the first via offset joints, using woodscrews 200 mm apart in both directions.

To facilitate the installation, glue points can also be applied when laying the second and third board thickness.

Desired	GEOTEC®S PROTECTIVE THICKNESS						
interface temperature	Desired fire performance						
(°C)	30 min	60 min	120 min	180 min			
45	2x30 mm (Overlap 100 mm)	2x45 mm (Overlap 100 mm)	2x45 mm (Overlap 350 mm)	3x45 mm (Overlap 200 mm)	-		
60	2x30 mm (Overlap 100 mm)	2x30 mm (Overlap 100 mm)	2x45 mm (Overlap 100 mm)	2x45 mm (Overlap 200 mm)	-		
80	2x30 mm (Overlap 100 mm)	2x30 mm (Overlap 100 mm)	2x30 mm (Overlap 100 mm)	2x45 mm (Overlap 100 mm)	2x45 mm (Overlap 100 mm)		



#### 3. PROTECTION UNDER THE BEAM

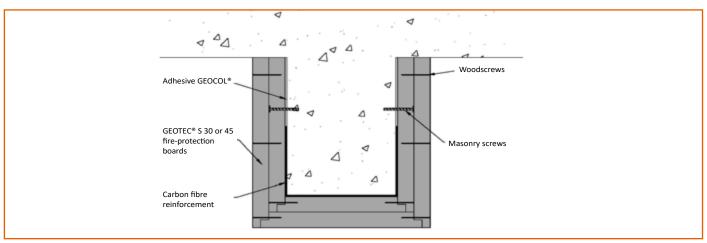


In this configuration, the beam is clas on three sides. GEOCOL® adhesive is applied around the periphery of the carbon fibre reinforcement.

The first protective thickness of GEOTEC® is attached between the vertical surfaces using masonry screws 400 mm apart. The third surface, corresponding to the bottom of the beam, is attached to the boards previously held in place with woodscrews 200 mm apart.

The second thickness is attached to the first via offset joints, using woodscrews 200 mm apart in both directions.

To facilitate the installation, glue points can also be applied when laying the second and third board thickness.



#### Reinforcement installed on the bottom of the beam

Desired		GEOTEC®S PROTECTIVE THICKNESS						
interface temperature		Desired fire performance						
(°C)	30 min	60 min 90 min 120 min						
45	2x45 mm	2x45 mm	3x45 mm	-				
60	2x45 mm	2x45 mm	2x45 mm + 30 mm	3x45 mm				
80	2x30 mm	2x45 mm	2x45 mm	2x45 mm				

#### Reinforcement installed on the side of the beam

Desired	GEOTEC®S PROTECTIVE THICKNESS						
interface temperature	Desired fire performance						
(°C)	30 min	30 min 60 min 90 min 120 min					
45	2x45 mm	2x45 mm	2x45 mm + 30 mm	3x45 mm			
60	2x30 mm	2x45 mm	2x45 mm	2x45 mm + 30 mm			
80	2x30 mm	2x30 mm	2x45 mm	2x45 mm			





# FIRE RATED INSPECTION HATCHES

1. VERTICAL	
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#### 1. VERTICAL INSPECTION HATCHES

#### 1.1. GEOSYSTEM® V60-V120

#### 1.Technical datasheet



#### **Dimensions**

EI i⇔o	Dimensions of the door (opening)	Free way	Overall dimensions	Total Thickness
	ExF	C x D	AxB	G
60	200 x 200	162 x 162	294 x 294	72,5
120	up to 600 x 600	up to 562 x 562	up to 694 x 694	87,5

**DOCUMENTATION nr. EFR-19-002200** 

The inspection hatches are tested with an indifferent direction of fire

#### **PRODUCT DESCRIPTION**

**GEOSYSTEM® V60 & V120** inspection hatches consist of a frame made of fire-resistant plasterboard and two successive leaves.

The first leaf, which acts as an aesthetic covering, is opened/closed by simply pressing on the hatch, while the second, which can be removed, is equipped with two steel pins to remove it.

#### **APPLICATIONS**

Easy to install and in compliance with current standards, **GEOSYSTEM® V60 & V120** inspection hatches, with fire resistance ratings El 60 and El 120 (FP1H and 2H), can be installed in technical ducts, solid walls or as passage openings in partition walls.

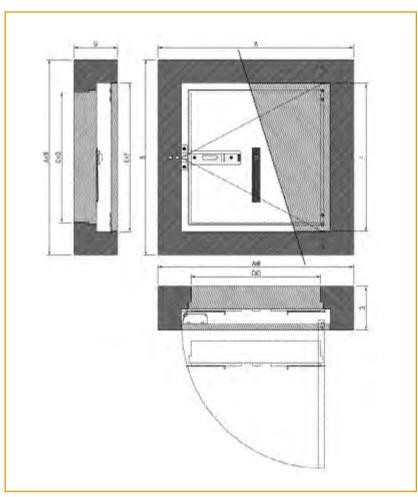
#### **USAGE**

The inspection hatches **GEOSYSTEM® V60 & V120** can be installed:

- GEOTEC® and GEOFLAM® protection of service ducts and shafts
- Solid walls
- Partitions or false walls
- Plasterboards walls

#### TRANSPORTATION AND STORAGE

Transport and store on a flat, protected surface. Keep away from water.

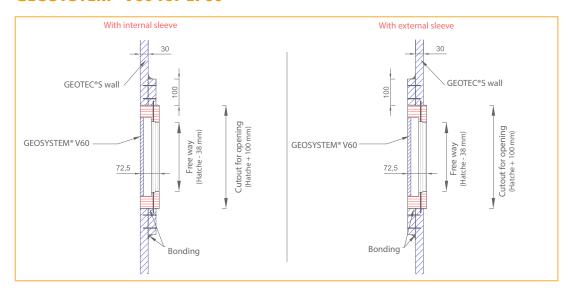


**Overall dimensions** 

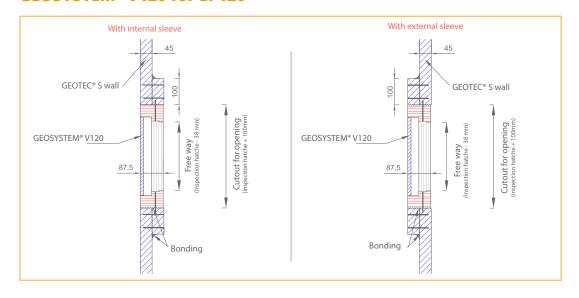


#### 2. Assembly of GEOSYSTEM® Inspection hatches inside a GEOTEC® technical duct

#### **GEOSYSTEM® V60 for EI 60**



#### **GEOSYSTEM® V120 for EI 120**



#### **Certificates: fire-resistance classification report**

Tests in accordance with	EFECTIS classification	Dimensions	EI	
EN 1634-1	documents	(mm)	60	120
El 60 hatch	Danisant = 0 FFD 10 002200	200 200 42 600 600	х	
El 120 hatch	Document n° EFR-19-002200	200 x 200 up to 600 x 600		х

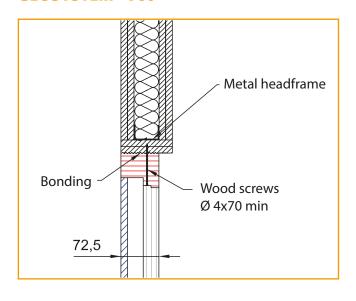
E = Fire sealing / I = Thermal insulation

Please consult us if you require fire-protection hatches installed horizontally

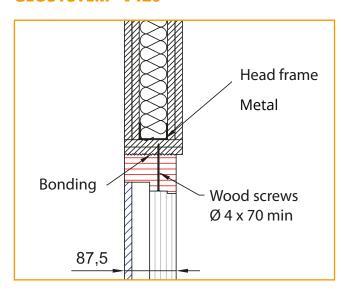


#### 3. Assembly of GEOSYSTEM® Inspection hatches inside a plasterboards wall

#### **GEOSYSTEM® V60**

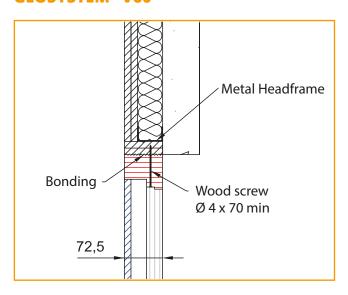


#### **GEOSYSTEM® V120**

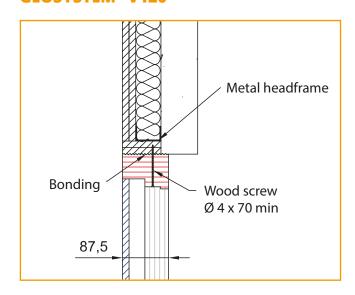


#### 4. Assembly of GEOSYSTEM® Inspection hatches inside a shaft wall

#### **GEOSYSTEM® V60**

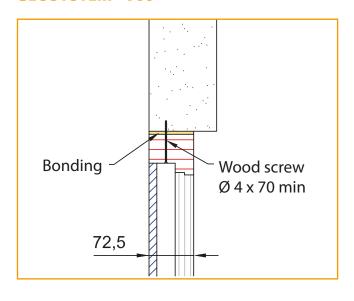


#### **GEOSYSTEM® V120**

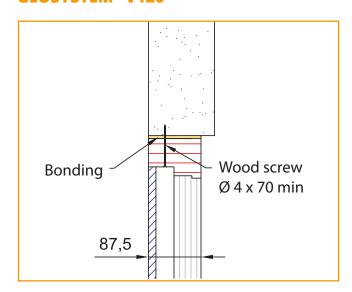


### 5. Assembly of GEOSYSTEM $^{\! \rm e}$ Inspection hatches inside a cellular concrete wall or a plasterboards wall

#### **GEOSYSTEM® V60**

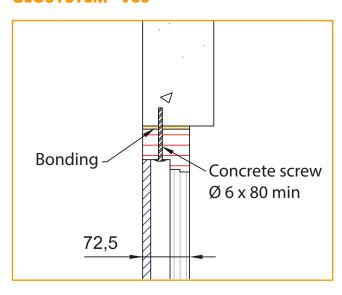


#### **GEOSYSTEM® V120**

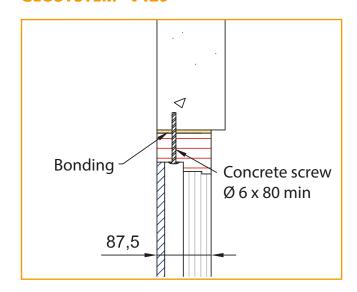


#### 6. Assembly of GEOSYSTEM® Inspection hatches inside a massive wall

#### **GEOSYSTEM® V60**



#### **GEOSYSTEM® V120**



#### 1.2. TCF V60-V120

#### 1.Technical datasheet



#### **Dimensions**

El (mm)	Dimensions of the door	Thickness of the frame	Width of the frame	Thickness or height of the latch	Total Thickness
	AxB (mm)	C	D	E	Z
60	200 x 200	30	55	-	45
120	up to 1500 x 1000	50	55	30	80

Hatches of special dimensions may be constructed.

#### **PRODUCT DESCRIPTION**

The inspection hatch consists of two aluminium profile frames (1 fixed and 1 opening) and finished off with plasterboard.

The two frames of the inspection hatch comprise four aluminium profiles attached rigidly to one another by means of a special welding technique.

An intumescent seal is placed around the periphery of the door and the fixed frame.

The hatch is fitted with two locking systems (cable and snap-hook).

For safety, these systems must always be hooked up before closing the door panel. The invisible spring closures allow opening and closing by a simple pressure on the hatch.

#### **APPLICATIONS**

The **GEOSTAFF®** inspection hatches must be installed vertically in order to access the service ducts and shafts (Document 12-A-119 Rev.1 & Extensions 15/2 and 15/3). With a fire-protection time of El 60 and 120 (1 hour and 2 hour fire-protection), our inspection hatches can be installed on our **GEOTEC®** and **GEOFLAM®** products.

#### **USAGE**

Installed in protective systems for service ducts and shafts, **GEOTEC®** and **GEOFLAM®**.

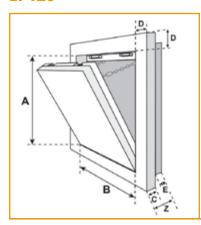
#### TRANSPORTATION AND STORAGE

Transport and store on a flat, protected surface. Keep away from water.

#### **EI 60**

# A B C

#### **El 120**



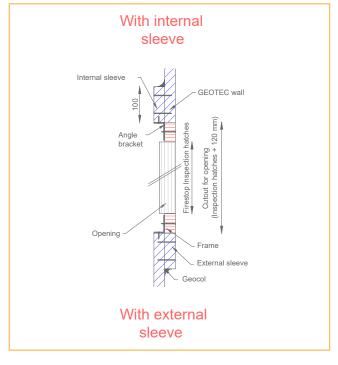
#### **Available locks (only in El 60)**



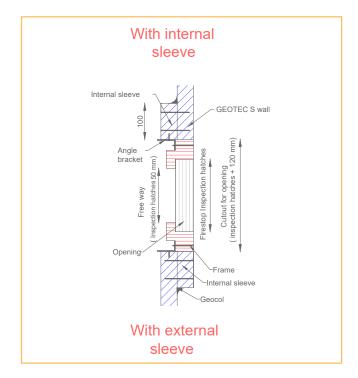


#### 2.Assembly principle

#### EI 60



#### EI 120



#### Please consult us if you require fire-protection hatches installed horizontally

#### Certificates: fire-resistance classification report

Tests in accordance with	EFECTIS classification	Dimensions	El	
EN 1634-1	documents	(mm)	60	120
El 120 hatch	Document 12-A119 Rev.1 + Ext. 15/3	200 x 200 à 1500 x 1000		х
El 60 hatch	Ext. 15/2		х	

E = Fire sealing / I = Thermal insulation

#### 2. Horizontal inspection hatches



#### **Product dimensions**

EI (mm)	Dimensions of the opening	Thickness of the frame	Width of the frame	Total Thickness
	AxB (mm)	С	D	Z
60	200 x 200 until	40	90	100
120	800 x 800	50	110	120

Hatches of special dimensions may be constructed.

#### **PRODUCT DESCRIPTION**

The inspection hatch consists of two aluminium profile frames (1 fixed and 1 opening) and finished off with plasterboard.

The two frames of the inspection hatch comprise four aluminium profiles attached rigidly to one another by means of a special welding technique.

An intumescent seal is placed around the periphery of the door and the fixed frame.

The hatch is fitted with two locking systems (cable and snap-hook).

For safety, these systems must always be hooked up before closing the door panel. The invisible spring closures allow opening and closing by a simple pressure on the hatch.

#### **APPLICATIONS**

The **GEOSTAFF®** inspection hatches must be installed horizontally in order to access the service ducts (Document 12-A-119 Rev.1 & Extensions 15/2 and 15/3). With a fire-break time of El 60 and 120 (1 hour and 2 hour fire-protection), our inspection hatches can be installed on our **GEOTEC®** and **GEOFLAM®** products.

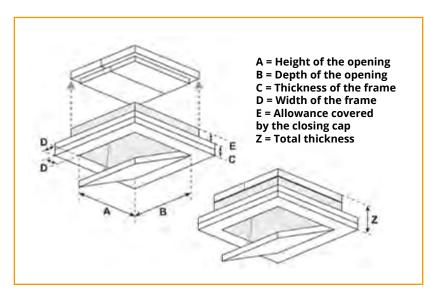
#### **USAGE**

Installed in protective systems for service conduits, **GEOTEC**® and **GEOFLAM**®.

#### TRANSPORTATION AND STORAGE

Transport and store on a flat, protected surface. Keep away from water.

#### El 60 / El 120



#### **Available locks (only in El 60)**





#### **NOTES**



#### **NOTES**



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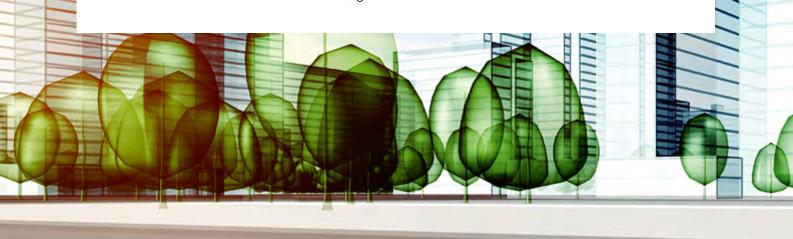
Open from Monday to Thursday: 6:30 - 17:00 Friday: 6:30 - 12:30

#### Contact us

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For ease of collection in **the**South of France, there is a
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Please contact us for further information.



www.geostaff.fr

